

INVEOR

Profinet fieldbus

Operating manual



Distributor for:

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General note on gender equality

KOSTAL is aware of how language impacts on gender equality and always makes an effort to reflect this in documentation. Nevertheless, for the sake of readability we are unable to use non-gender-specific terms throughout and use the masculine form instead.

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1. General information

Thank you for choosing an INVEOR drive controller with PROFINET from KOSTAL Industrie Elektrik GmbH! Our INVEOR line of drive controllers is designed to be universally usable with all common motor types and bus systems.

If you have any technical questions, please call our central service hotline:

Tel.: +49 (0)2331 80 40-848

Monday to Friday: 7 am to 5 pm (UTC/GMT +1)

Fax: +49 (0)2331 80 40-602

E-mail: INVEOR-service@kostal.com

Website

www.kostal-industrie-elektrik.com

1.1 Information about documentation

This documentation is a supplementary operating manual for the INVEOR drive controller with the PROFINET bus system. It contains all the important information you need to install and operate the bus system.

Please read the operating manuals for the drive controller and bus system through carefully. They contain important information for operating the INVEOR with fieldbus.

We assume no liability for any damage resulting from non-observance of this manual.

This manual is an integral part of the product and applies exclusively to the INVEOR with PROFINET from KOSTAL Industrie Elektrik GmbH.

Provide the operator of the system with this manual so it is available when needed.

1.1.1 Other applicable documents

This refers to all manuals that describe how to operate the drive controller system and any other manuals for the equipment used. Download the 3D files (.stp) for INVEOR and adapter plates from www.kostal-industrie-elektrik.com.

A description of parameters is available for download (www.kostal-industrie-elektrik.com) for parametrising the drive controller system. In the download, you will find all the information required for correct parameterisation.

1.1.2 Storing the documentation

Store this operating manual and all other applicable documents carefully so they are available when needed.

1.2 Notes in this manual

1.2.1 Warnings

The warnings refer to life-threatening dangers. Serious injuries possibly resulting in death may occur.

Each warning consists of the following elements:

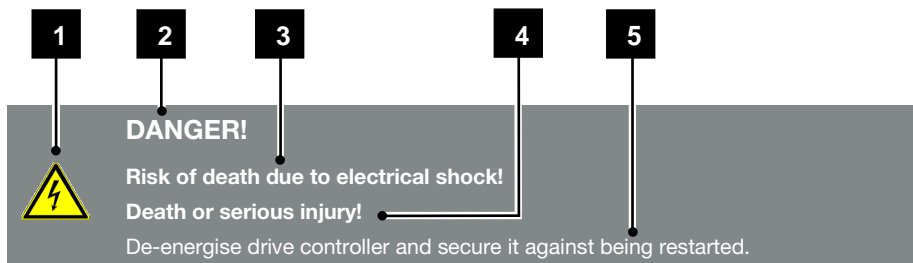


Fig.: 1 Structure of warnings

- 1** Warning symbol
- 2** Signal word
- 3** Type of danger and its source
- 4** Possible consequence(s) of failure to comply
- 5** Corrective actions

1.2.2 Warning symbols used



Danger



Danger due to electrical shock and discharge



Danger due to burns



Danger due to electromagnetic fields

1.2.3 Signal words

Signal words are used to identify the severity of the danger.

DANGER

Indicates a direct hazard with a high level of risk, which, if not avoided, will result in death or serious injury.

WARNING

Indicates a hazard with a moderate level of risk, which, if not avoided, will result in death or serious injury.

CAUTION

Indicates a hazard with a low level of risk, which, if not avoided, may result in minor or slight injury or property damage.

1.2.4 Information notes

Information notes contain important instructions for the installation and problem-free operation of the drive controller. These must be followed at all times. The information notes also point out that failure to observe may result in damage to property or financial damages.



IMPORTANT INFORMATION

The drive controller may only be assembled, operated, maintained and installed by trained and qualified staff.

Fig.: 2 Example of an information note

Symbols within the information notes



Important information



Damage to property possible

Other notes



INFORMATION



Enlarged view

1.3 Symbols used in this manual

| Symbol | Meaning |
|----------------|---|
| 1., 1., 3. ... | Consecutive steps in a handling instruction |
| ➔ | Effect of a handling instruction |
| ✓ | Final result of a handling instruction |
| ■ | List |

Fig.: 3 Symbols and icons used

Abbreviations used

| Abbreviation | Explanation |
|--------------|-------------|
| Tab. | Table |
| Fig. | Figure |
| It. | Item |
| Ch. | Chapter |

1.4 Qualified staff

You will find the "Qualified staff" chapter in the operating manual for the INVEOR.

1.5 Proper use

You will find the "Proper use" chapter in the operating manual for the INVEOR.

1.6 Responsibility

You will find the "Responsibility" chapter in the operating manual for the INVEOR.

1.7 Contacts for information

More information is available from:

Central service hotline

Tel.: +49 2331 8040-848

Monday to Friday: 7 am to 5 pm (UTC/GMT +1)

Fax: +49 2331 8040-602

E-mail: INVEOR-service@kostal.com

Website address

Customers can find technical and general information on the following website:

www.kostal-industrie-elektrik.com

1.8 Safety instructions

You will find the "Safety instructions" chapter in the operating manual for the INVEOR.

2. Device and system description

This chapter contains information on the scope of delivery for the drive controller and the function description.

2.1 PROFINET

The PROFINET bus system is part of the fieldbus family. The network is generally linear in structure. The maximum data transfer rate to an PROFINET bus may be up to 100 Mbit/s. The fieldbus cable is only connected via the two M12 connector sockets on the front of the device. Ensure that the incoming bus cable is connected to the "In" socket and the outgoing one to the "Out" socket. If connecting the last participant, the "Out" socket should be left free – there is no need for a terminal resistor.

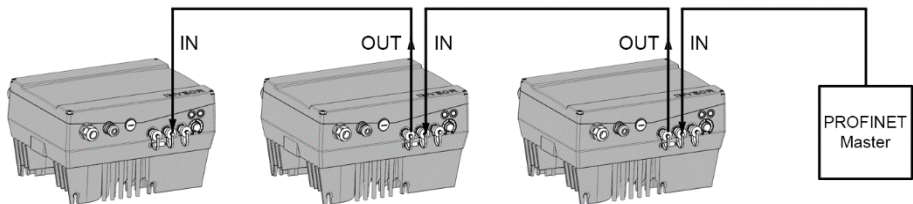


Fig.: 4 Wiring and bus connection



A repeater must be used when more than 32 devices (e.g. INVEOR) are operated on one PROFINET string.

2.1.1 Master / slave operation

The INVEOR should only be operated as a PROFINET slave.

2.2 Scope of delivery

The scope of delivery is described in the INVEOR basic documentation.

The interface card is part of the INVEOR.

2.3 Item description for INVEOR

2.3.1 Type code for PROFINET (valid until end of February 2016)

Example of an INVEOR PROFINET item designation:

| Article name KOSTAL „INVEOR“ | | | | | | | | |
|------------------------------|----|---|-----|---------|--------|-----|-----|---|
| INV | Mx | x | xxx | LxxAxx4 | Gxxxxx | S00 | 000 | 1 |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |

| Key | |
|-----|---|
| 1 | Drive controller series: INVEOR |
| 2 | Installation location/size: M-motor-integrated, size: A, B, C, D |
| 3 | Input voltage 2: 230 V 4: 400 V |
| 4 | Recommended motor rating: 0.55; 0.75; 1.1; 1.5; 2.2; 3.0; 4.0; 5.5; 7.5; 11; 15; 18.5; 22 kW |
| 5 | Printed circuit boards: A014 – Standard + PROFINET A034 – Functional safety + PROFINET |
| 6 | Housing: G0 – standard (black with inscription); 0 – standard (cooling elements); 0 – standard (with potentiometer); 00 – standard screw connections |
| 7 | Firmware version: S00 – standard |
| 8 | Model: 000 standard; 001 specific |
| 9 | Equipment generation: 1 – current version |

2.3.2 Type code for PROFINET (current)

Example of an INVEOR PROFINET item designation:

| Article name KOSTAL „INVEOR“ | | | | | | | | | |
|------------------------------|-----------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------|
| INV | Mx | IV01 | PW02 | LP01 | APxx | DK01 | GH10 | CO00 | 1 |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 |

| Key | |
|---|--|
| 1 Drive controller series: INVEOR | 6 Application printed circuit board: AP09 – Standard + PROFINET AP23 – Functional safety + PROFINET |
| 2 Installation location/size: M-motor-integrated, size: A - D | 7 Cover: DK01 – Standard |
| 3 Input voltage: IV01 – 400 V | 8 Housing: GH10 – Standard cooling elements (painted black) |
| 4 Recommended motor rating: PW02 (0.37 kW); PW03 (0.55 kW); PW04 (0.75 kW); PW05 (1.1 kW); PW06 (1.5 kW); PW07 (2.2 kW); PW08 (3.0 kW); PW09 (4.0 kW); PW10 (5.5 kW); PW11 (7.5 kW); PW12 (11 kW); PW13 (15 kW); PW14 (18.5 kW); PW15 (22 kW) | 9 Firmware version: CO00 – Standard CO01 – Specific |
| 5 Power printed circuit board: LP01 – Standard LP02 – with brake chopper | 10 Equipment generation: 1 – current version |

2.3.3 Features code

AP09 – Standard + PROFINET

AP23 – Functional safety + PROFINET

2.4 Hardware components

The following hardware components are required for connecting the INVEOR to a PROFINET bus system:

| | |
|---|---------------------|
| <ul style="list-style-type: none"> ■ PROFINET connecting cable M12 plug/RJ45 plug/4-pin/2 m/ D-coded/colour: green * | Order no.: 10138814 |
| <ul style="list-style-type: none"> ■ PROFINET connecting cable M12 plug/RJ45 plug/4-pin/5 m/ D-coded/colour: green * | Order no.: 10138847 |
| <ul style="list-style-type: none"> ■ PROFINET connecting cable M12 plug/M12 plug/4-pin/2 m/ D-coded/colour: green * | Order no.: 10138848 |
| <ul style="list-style-type: none"> ■ PROFINET connecting cable M12 plug/M12 plug/4-pin/10 m/ D-coded/colour: green * | Order no.: 10138849 |

* Not part of the scope of delivery



INFORMATION

The INVEOR is fitted in the factory with the appropriate communication card.
The INVEOR cannot be retrofitted or converted at a later date.

2.4.1 Interfaces on the drive controller

The following connections can be found on the INVEOR with PROFINET interface card.

Size A:

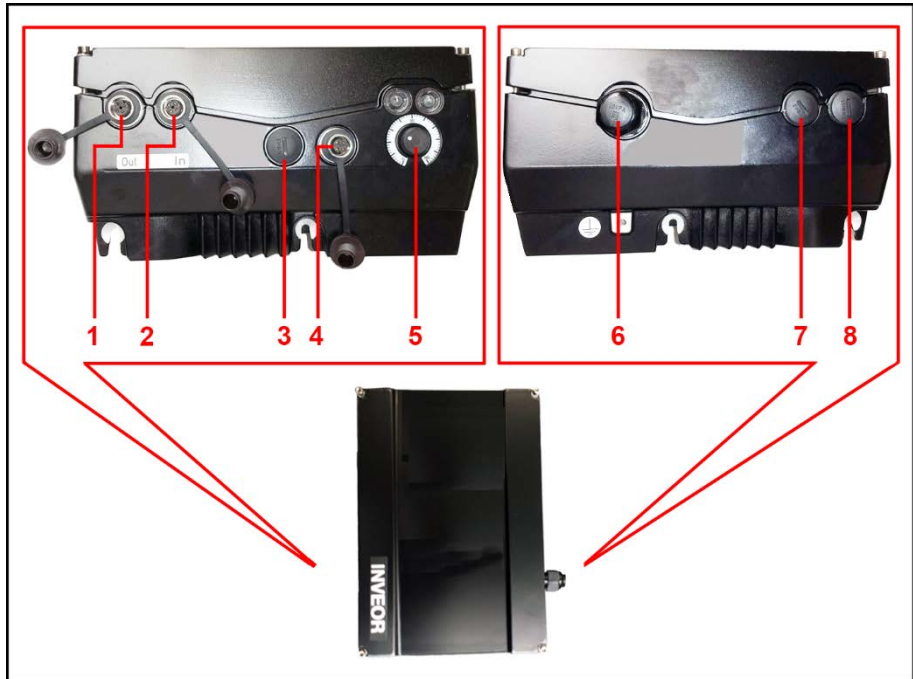


Fig.: 5 Size A “PROFINET” connections

| Size A “PROFINET” connections | |
|-------------------------------|--|
| 1 | PROFINET "Out" |
| 2 | PROFINET "In" |
| 3 | Blind plug |
| 4 | MMI |
| 5 | Potentiometer |
| 6 | Grid connection |
| 7 | Blind plug STO (mount the EMC threaded connection in the accessory pack) |
| 8 | Blind plug STO (mount the EMC threaded connection in the accessory pack) |

Sizes B - C

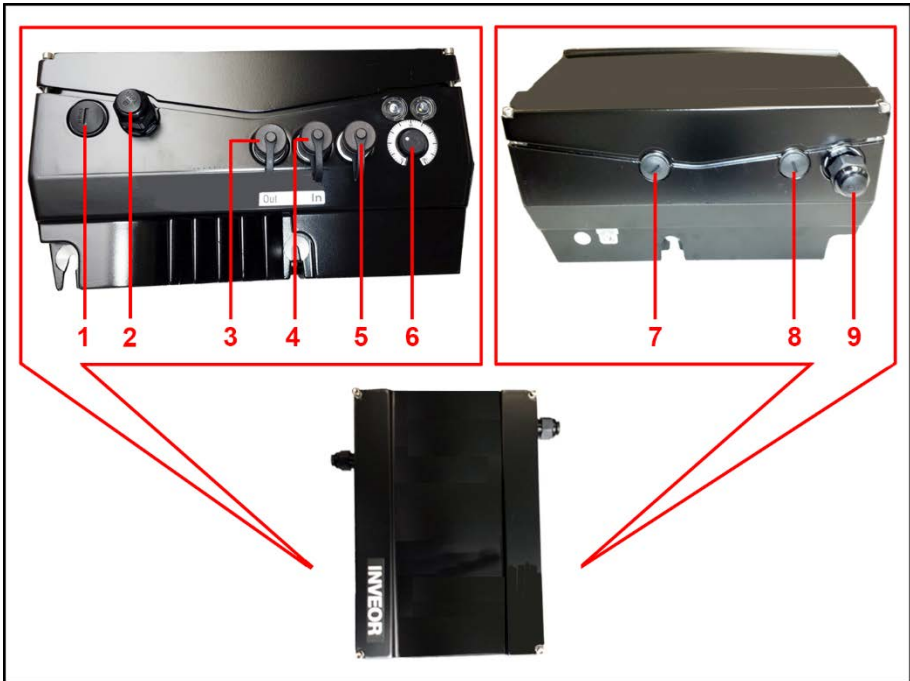


Fig.: 6 Sizes B - C "PROFINET" connections

| Sizes B - C "PROFINET" connections | |
|------------------------------------|---|
| 1 | Blind plug STO (install EMC screw connection supplied in the package) |
| 2 | Control line |
| 3 | PROFINET "Out" |
| 4 | PROFINET "In" |
| 5 | MMI |
| 6 | Potentiometer |
| 7 | Blind plug STO (install EMC screw connection supplied in the package) |
| 8 | Blind plug STO (install EMC screw connection supplied in the package) |
| 9 | Grid connection |

Size D:

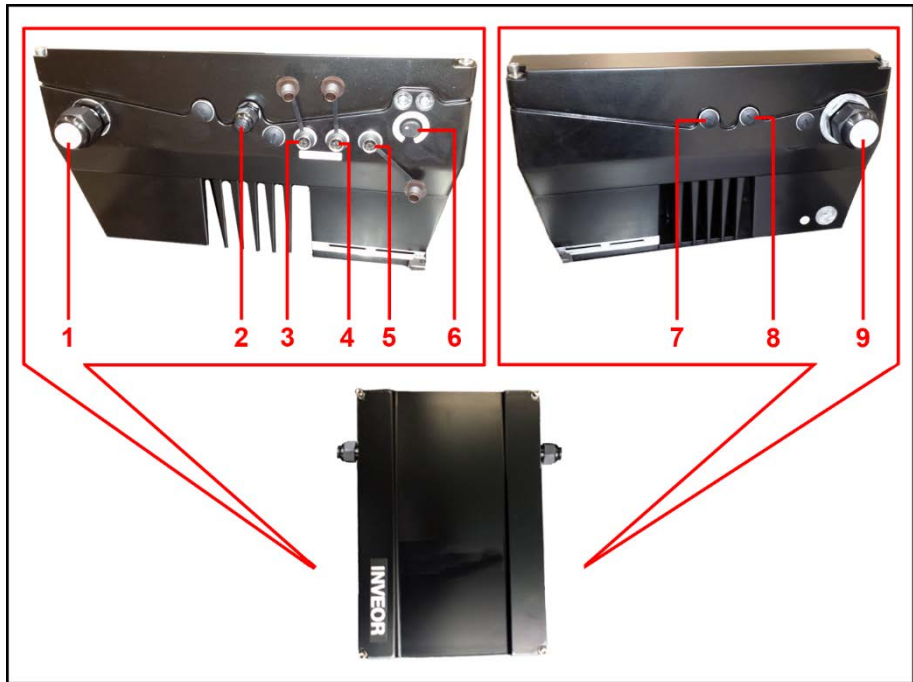


Fig.: 7 Size D "PROFINET" connections

| Size D "PROFINET" connections | |
|-------------------------------|---|
| 1 | Cable screw connection with blind plug |
| 2 | Control line |
| 3 | PROFINET "Out" |
| 4 | PROFINET "In" |
| 5 | MMI |
| 6 | Potentiometer |
| 7 | Blind plug STO (install EMC screw connection supplied in the package) |
| 8 | Blind plug STO (install EMC screw connection supplied in the package) |
| 9 | Grid connection |

2.4.2 Pin assignment for interfaces

Pin assignment on device side of M12 socket for PROFINET:

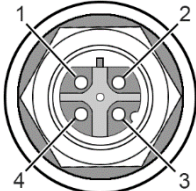
|  | PIN no. | Signal |
|---|---------|-----------|
| | 1 | TD + |
| | 2 | RD + |
| | 3 | TD - |
| | 4 | RD - |
| | Housing | Shielding |

Fig. 8: Round plug connector, 4-pin, M12, D-coded for PROFINET fieldbus

2.4.3 Cable

The following points should be observed when wiring:

- Lay bus and power cables as far apart as possible (min. 30 cm),
- If cables do cross, an angle of 90° should be observed if possible.

2.5 Software components

What software do I require to operate and configure the drive controller with PROFINET.

The INVEOR drive controller can be parameterised using the INVEORpc tool and MMI (see operating manual) as well as the PROFINET master.

3. Installation

3.1 Configuration of the drive controller for PROFINET

In order that the drive controller can be controlled by the fieldbus, the following basic parameters must be set using the INVEORpc tool, MMI or PROFINET master:

- Set parameter 1.130 (target value source) to fieldbus "9"
- Set parameter 1.131 (target value approval) to fieldbus "6"

There is also the possibility of configuring the basic parameters using the master via the PROFINET. However, this can only be done once the communication has been installed.

The user must choose the set of parameters appropriate to him.

3.2 INVEOR bus address

DANGER!



Risk of death due to electrical shock!

Death or serious injury!

De-energise drive controller and secure it against being restarted.

In order that an INVEOR, equipped with a PROFINET communication card, can be clearly recognised in a PROFINET system, it must be assigned an IP address.

The IP address can be assigned automatically or manually.

Select the corresponding option in the master.

Parameters 6.067 (IP number), 6.068 (netmask) and 6.069 (gateway) can be set to suit the network environment.

| | | |
|--|----------|---------------|
| If parameters are not set, the following default values apply: | IP: | 192.168.0.31 |
| | Netmask: | 255.255.255.0 |
| | Gateway: | 0.0.0.0 |

3.3 Installing the INVEOR GSDML file

A "device-specific information file" is required to use the INVEOR drive controller with PROFINET.

Download the "PROFINET fieldbus for INVEOR" ZIP file from the download area on our website under the following link:

www.kostal-industrie-elektrik.com

Embed the GSDML file as required by the PROFINET master you are using.

4. Accessing data via PROFINET

Data can be accessed via PROFINET both cyclically and non-cyclically (see [chapter 4.3](#)).

Cyclic data is known as a process image. It is made up of data sent by the PROFINET master to the drive controller and from the drive controller to the PROFINET master.

The cyclic data sent from the PROFINET master to the drive controller is known as "Process data In".

The cyclic data sent from the drive controller to the PROFINET master is known as "Process data Out".

4.1 Cyclic data access – Process data Out

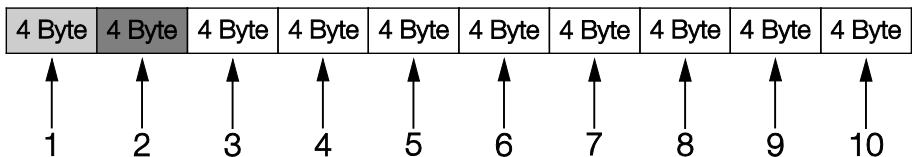
4.1.1 Structure of Process data Out

The process data named below is sent from the drive controller to the PROFINET master. The data is made up of 10 process variables.



IMPORTANT INFORMATION

Thanks to a corresponding selection, the INVEOR also makes it possible for you to work with a process image of only 2 process variables. To do this, the "2 Word Output" module has to be dragged & dropped from the hardware catalogue to the corresponding slot. Both process variables involve the status word and the actual frequency.



The first two process variables (status word and actual frequency) cannot be parameterised and are always sent. The remaining 8 process variables can be configured using parameters [6.080](#) to [6.087](#).

The "Process data Out" available can be found in [chapter 4.1.3](#) "Process data Out".

Use INVEORpc, MMI or PROFINET master for parameterisation.

The structure of the "Process data Out" set in the factory is shown in the following table.

| Frame No. | Address | Data type | Designation | Unit | Description |
|-----------|---------|-----------|---|------|---|
| 1 | 0x0000 | WORD* | Status word | - | cannot be parameterised |
| 2 | 0x0004 | REAL*** | Actual frequency | Hz | cannot be parameterised |
| 3 | 0x0008 | REAL | Process data Out 3 (Motor voltage) | V | can be parameterised using INVEORpc tool (parameter 6.080) |
| 4 | 0x000C | REAL | Process data Out 4 (Motor current) | A | can be parameterised using INVEORpc tool (parameter 6.081) |
| 5 | 0x0010 | REAL | Process data Out 5 (Grid voltage) | V | can be parameterised using INVEORpc tool (parameter 6.082) |
| 6 | 0x0014 | REAL | Process data Out 6 (Target frequency value) | Hz | can be parameterised using INVEORpc tool (parameter 6.083) |
| 7 | 0x0018 | DWORD** | Process data Out 7 (Digital inputs with bit coding) | - | can be parameterised using INVEORpc tool (parameter 6.084) |
| 8 | 0x001C | REAL | Process data Out 8 (Analogue input 1) | V | can be parameterised using INVEORpc tool (parameter 6.085) |
| 9 | 0x0020 | DWORD* | Process data Out 9 (Error word 1) | - | can be parameterised using INVEORpc tool (parameter 6.086) |
| 10 | 0x0024 | DWORD* | Process data Out 10 (Error word 2) | - | can be parameterised using INVEORpc tool (parameter 6.087) |

Tab.: 1 Default structure for "Process data Out"

* WORD data type corresponds to UINT16 = 2 bytes

** DWORD data type corresponds to UINT32 = 4 bytes

***REAL data type corresponds to = 4 bytes



IMPORTANT INFORMATION

The 32-bit data (error status, DigOuts, DigIns) has been broken down into 16-bit data because the data width of the fieldbuses is limited to 16-bit in some places.

If 32-bit data access is possible, the 32-bit word is used regardless of whether the low or high word is being accessed!



IMPORTANT INFORMATION

The REAL depiction is the standard IEEE format

(Help: 50 % target value = 0X42480000)

The endianness of the fieldbus should be observed for all data types.

4.1.2 Structure of INVEOR status word

The meanings of the individual bits of the INVEOR status word are described in the following table.

| Bit | Value | Meaning | Description |
|-----|-------|--|---|
| 0 | 1 | Ready for engagement | Grid voltage present, no fault |
| | 0 | Not ready for engagement | |
| 1 | 1 | Ready for operation | No fault / HW enable set |
| | 0 | Not ready for operation | |
| 2 | 1 | Operation | Motor is energised |
| | 0 | Operation blocked | |
| 3 | 1 | Error active | A fault is present |
| | 0 | Free from faults | |
| 4 | 1 | No OFF 2 | On 2 off / STW bit 1 set ³ (logic can be inverted with parameter 6.066.) |
| | 0 | Electr. stop active (OFF 2) | |
| 5 | 1 | No OFF 3 | On 3 off / STW bit 2 set ³ (logic can be inverted with parameter 6.066) |
| | 0 | Rapid stop active (OFF 3) | |
| 6 | 1 | Engagement inhibit active | ¹ PWM blocked |
| | 0 | No engagement inhibit | ¹ PWM enabled |
| 7 | 1 | Warning active | ² A warning is present |
| | 0 | No warning | |
| 8 | 1 | Nominal/actual value deviation in tolerance range | Actual value within a tolerance band Parameter 6.070 / 6.071 |
| | 0 | Nominal/actual value deviation outside tolerance range | |
| 9 | 1 | Control from AG | INVEOR is parameterised for activation via fieldbus |
| | 0 | No control from AG | |
| 10 | 1 | Target frequency reached | Actual frequency > = reference value (Parameter 6.072) |
| | 0 | Target frequency fallen below | Actual frequency < reference value |

Continues on next page

Continuation

| Bit | Value | Meaning | Description |
|-----|-------|-----------------|-----------------------|
| 11 | 1 | Device-specific | Meaning not specified |
| | 0 | - | |
| 12 | 1 | Device-specific | Meaning not specified |
| | 0 | - | |
| 13 | 1 | Device-specific | Meaning not specified |
| | 0 | - | |
| 14 | 1 | Device-specific | Meaning not specified |
| | 0 | - | |
| 15 | 1 | Device-specific | Meaning not specified |
| | 0 | - | |

Tab.: 2 INVEOR status word

AG: Automation device

1 Deviation from standard

2 As of software version 03.61

3 As of software version 03.74

4.1.3 Process data Out which can be parameterised

The remaining 8 process variables can be selected using the INVEORpc tool, MMI or PROFINET master by configuring parameters [6.080](#) to [6.087](#).

The process data available can be found in the following table.

| Consec. no. | Data type | Available in SW version | Designation | Unit | Description |
|-------------|-----------|-------------------------|------------------------------|------|----------------------|
| 0 | REAL | | Actual frequency | Hz | |
| 1 | REAL | | Output voltage | V | Motor voltage |
| 2 | REAL | | Motor current | A | |
| 3 | REAL | | IGBT temperature | ° C | |
| 4 | REAL | | Intermediate circuit voltage | V | |
| 5 | REAL | | Target frequency value | Hz | |
| 6 | REAL | | Grid voltage | V | Input voltage |
| 7 | REAL | | Intermediate circuit current | A | |
| 8 | REAL | | Inner temperature | ° C | FC inner temperature |

Continues on next page

Continuation

| Consec. no. | Data type | Available in SW version | Designation | Unit | Description |
|-------------|-----------|-------------------------|-------------------------------------|------|---|
| 9 | REAL | | Incremental encoder speed | Hz | only with encoder option |
| 10 | t.b.d. | | Incremental encoder position | | only with encoder option |
| 11 | DWORD* | | Application error | 1 | Bit-coded |
| 13 | DWORD | | Power error | 1 | Bit-coded |
| 15 | DWORD | | Digital inputs | 1 | Bit 0 = Dig. In 1 Bit 1 = Dig. In 2 Bit 2 = Dig. In 3 Bit 3 = Dig. In 4 Bit 4 = EN-HW / STO |
| 16 | REAL | | Analogue In 1 | V | Analogue input 1 application |
| 17 | REAL | | Analogue In 2 | V | Analogue input 2 application |
| 18 | REAL | | F_target ramp | Hz | Frequency target value behind ramp |
| 19 | REAL | | F_target | Hz | Frequency target value of target value source |
| 20 | REAL | | PID actual value | % | Actual value of PID process controller |
| 21 | REAL | | PID target value | % | Target value of PID process controller |
| 22 | REAL | | Analogue Out 1 | V | Analogue Out 1 |
| 23 | REAL | | Intermediate circuit power | W | Intermediate circuit power |
| 24 | REAL | | Reserved | - | Reserved |
| 25 | REAL | | Reserved | - | Reserved |
| 26 | REAL | | Reserved | - | Reserved |
| 27 | REAL | | Reserved | - | Reserved |
| 28 | REAL | | Reserved | - | Reserved |
| 29 | DWORD | | BUS/Soft PLC status word | 1 | BUS/Soft PLC status word |
| 30 | REAL | 03.02 | Rotation speed | rpm | Motor shaft speed |
| 31 | REAL | 03.02 | Torque | Nm | Torque |
| 32 | REAL | 03.02 | Electric motor rating | W | Electric motor rating |
| 33 | DWORD | 03.04 | Virtual DigOuts (lowWord) | 1 | Virtual DigOuts of the soft PLC |
| 35 | REAL | 03.04 | Customer-specific output variable 1 | 1 | Customer-specific soft PLC output variable |
| 36 | REAL | 03.04 | Customer-specific output variable 2 | 1 | Customer-specific soft PLC output variable |

Continues on next page

Continuation

| Consec. no. | Data type | Available in SW vers. | Designation | Unit | Description |
|-------------|-----------|-----------------------|-------------------------------------|------|---|
| 37 | REAL | 03.04 | Customer-specific output variable 3 | 1 | Customer-specific soft PLC output variable |
| 38 | DWORD | 03.05 | Operating time in seconds | 1 | Operating time in seconds |
| 39 | DWORD | 03.05 | Power On cycles | 1 | Power On cycles |
| 40 | REAL | 03.05 | Electric energy Wh | Wh | Total electric energy |
| 41 | DWORD | 03.05 | Digital relay outputs | | Control of outputs: Bit 0 = Dig Out 1 (Parameter 4.150 = 25) Bit 1 = Dig Out 2 (Parameter 4.170 = 25) Bit 2 = Relay 1 (Parameter 4.190 = 25) Bit 3 = Relay 2 (Parameter 4.210 = 25) Bit 4 = Virt Out 1 (Parameter 4.230 = 25) |
| 42 | DWORD* | | Application error (at present) | 1 | Bit-coded |
| 44 | DWORD | | Application error (at present) | 1 | Bit-coded |

Tab.: 3 Process data Out which can be parameterised

*Data type DWORD corresponds to UINT32

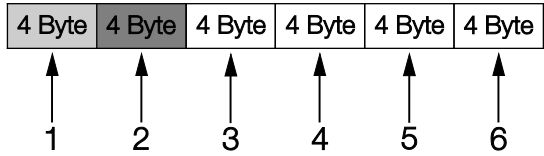
4.2 Cyclic data access – Process data In

The process data listed below is sent from the PROFINET master to the drive controller. The data is made up of 6 process variables.



IMPORTANT INFORMATION

Thanks to a corresponding selection, the INVEOR also makes it possible for you to work with a process image of only 2 process variables. To do this, the "2 Word Output" module has to be dragged & dropped from the hardware catalogue to the corresponding slot. Both process variables involve the control word and the rated rotational speed.



The first two process variables (control word and target value) cannot be parameterised and are always expected. The remaining 4 process variables can be configured using parameters 6.110 to 6.113.

The "Process data In" available can be found in chapter 4.2.2 "Process data In". Use INVEORpc, MMI or PROFINET master for parameterisation.

The structure of the "Process data In" set in the factory is shown in the following table.

| Frame no. | Address | Data type | Designation | Unit | Description |
|-----------|---------|-----------|---|------|---|
| 1 | 0x0000 | WORD* | Control word (see 4.2.1) | | cannot be parameterised |
| 2 | 0x0004 | REAL*** | Target value | % | cannot be parameterised |
| 3 | 0x0008 | DWORD** | Process data In 3 (Digital output 1 - relay) | | can be parameterised using INVEORpc tool (parameter 6.110) |
| 4 | 0x000C | REAL | Process data In 4 (Analogue output 1) | V | can be parameterised using INVEORpc tool (parameter 6.111) |
| 5 | 0x0010 | | Process data In 5 (Reserved) | | can be parameterised using INVEORpc tool (parameter 6.112) |
| 6 | 0x0014 | | Process data In 6 (Reserved) | | can be parameterised using INVEORpc tool (parameter 6.113) |

Tab.: 4 Process data In

* WORD data type corresponds to UINT16 = 2 bytes

** DWORD data type corresponds to UINT32 = 4 bytes

***REAL data type corresponds to = 4 bytes

4.2.1 Structure of INVEOR control word

The meanings of the individual bits of the INVEOR control word are described in the following table.



IMPORTANT INFORMATION

The control word is only accepted if bit 10 (control from AG) is set, otherwise the sent control word is rejected.



IMPORTANT INFORMATION

The target value is only accepted if bit 6 (target value enabled) is set. Otherwise the target value is rejected.

| Bit | Value | Meaning | Description |
|-----|-------|------------------------------|--|
| 0 | 1* | ON 1 | Engagement condition 1 |
| | 0 | OFF 1 | Shut down via ramp |
| 1 | 1* | ON 2 | Engagement condition 2 |
| | 0 | Electr. stop (OFF 2) | Switch off PWM, free shutdown |
| 2 | 1* | ON 3 | Engagement condition 3 |
| | 0 | Rapid stop (OFF 3) | Shut down via fastest possible ramp |
| 3 | 1* | Operating condition 1 | Operating condition 1 |
| | 0 | | Switch off PWM, free shutdown |
| 4 | 1* | Operating condition 2 | Operating condition 2 |
| | 0 | | Shut down via fastest possible ramp |
| 5 | 1 | Block HLG | ¹ Not implemented |
| | 0 | Stop HLG | ¹ Not implemented |
| 6 | 1* | Enable target value | Adopt target value |
| | 0 | Block target value | Reject target value |
| 7 | 1 | Error acknowledgement (0->1) | Collective acknowledgement on pos. flank |
| | 0* | --- | --- |

Continues on next page

Continuation

| Bit | Value | Meaning | Description |
|-----|-------|-----------------|--|
| 8 | 1 | JOG (right) | ¹ Not implemented |
| | 0 | | ¹ Not implemented |
| 9 | 1 | JOG (left) | ¹ Not implemented |
| | 0 | | ¹ Not implemented |
| 10 | 1* | Control from AG | Management via interface, control word valid |
| | 0 | | Control word is rejected |
| 11 | 1 | Device-specific | - |
| | 0 | | |
| 12 | 1 | Device-specific | - |
| | 0 | | |
| 13 | 1 | Device-specific | - |
| | 0 | | |
| 14 | 1 | Device-specific | - |
| | 0 | | |
| 15 | 1 | Device-specific | - |
| | 0 | | |

Tab.: 5 Control word

HLG: Ramp function generator

* Operating condition

¹ Deviation from standard



IMPORTANT INFORMATION

An example of a control word with which the start-up works is 0x45F.
The endianness of the fieldbus should be observed for all data types.

4.2.2 Process data In which can be parameterised

The remaining 4 process variables (2 – 6) can be parameterised with the help of the INVEORpc tool using parameters 6.110 to 6.113. The available process variables of the parameter settings can be found in the following table.

| Serial no. | Data type | SW vers. | Designation | Unit | Description |
|------------|-----------|----------|--|------|---|
| 0 | DWORD* | 03.02 | Digital relay outputs | 1 | Control of outputs: Bit 0 = Dig Out 1 (Parameter 4.150 = 25) Bit 1 = Dig Out 2 (Parameter 4.170 = 25) Bit 2 = Relay 1 (Parameter 4.190 = 25) Bit 3 = Relay 2 (Parameter 4.210 = 25) Bit 4 = Virt Out 1 (Parameter 4.230 = 25) |
| 1 | REAL | 03.02 | Analogue Out 1 | V | Control of analogue output |
| 2 | DWORD | 03.04 | Customised input variable 1 | 1 | Customised input variable soft PLC (32 bit) |
| 4 | REAL | 03.04 | Customised input variable 2 / PID actual value | - | Customised input variable soft PLC |
| 5 | REAL | 03.04 | Customised input variable 3 | - | Customised input variable soft PLC |
| 6 | REAL | 03.04 | Customised input variable 4 | - | Customised input variable soft PLC |

Tab.: 6 Process data In which can be parameterised

* DWORD data type corresponds to UINT32 = 4 bytes

4.3 Non-cyclic data access / parameters



IMPORTANT INFORMATION

Only parameters with an access level of 2 or less can be accessed (see list of parameters in operating manual).

Access for both reading and writing is possible.



IMPORTANT INFORMATION

You will find detailed information about the parameters in the "Parameters" chapter of the "INVEOR drive controller" operating manual.

4.3.1 Non-cyclic data

PROFINET principally has a slot and an address when accessing non-cyclical data. Both are 8 bit values.

The index covers the number range from 0 – 255.

The slot supports the values 0, 1 and 2.

The addressing of the non-cyclical data can be carried out in 2 different ways.

4.3.2 Direct access

Slots 1 and 2 are used for direct access.

The number of the parameter to be read or written is composed of the slot number and the transmitted index of the non-cyclical access.

Slot no. 1 addresses the parameters 0 – 255 through the index.

Slot no. 2 addresses the parameters 256 – 511 through the index.



INFORMATION

The Siemens S7 PROFINET master offers the functional components SFB 52 and SFB 53 for direct access.

The slot number is addressed by the parameter ID of the SFBs.

The INDEX is addressed by the parameter INDEX of the SFBs.

| Slot | Index | Parameter |
|------|-------|-----------|
| 1 | 0 | 0 |
| 1 | 1 | 1 |
| 1 | • | • |
| 1 | • | • |
| 1 | 254 | 254 |
| 1 | 255 | 255 |

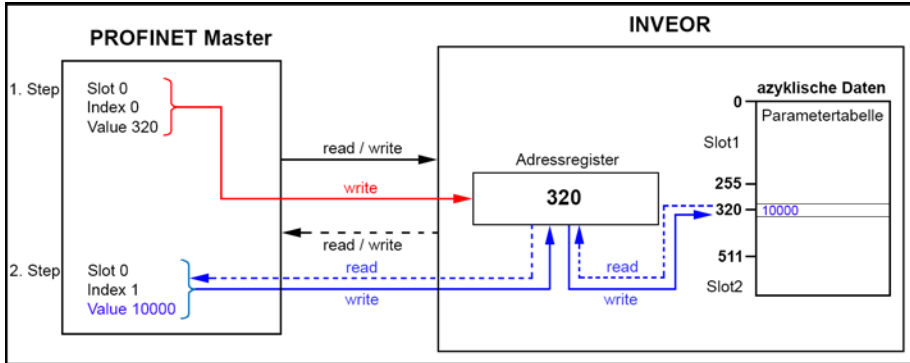
| Slot | Index | Parameter |
|------|-------|-----------|
| 2 | 0 | 256 |
| 2 | 1 | 257 |
| 2 | • | • |
| 2 | • | • |
| 2 | 254 | 510 |
| 2 | 255 | 511 |

4.3.3 Indirect access

The slot "0" and index "0" and "1" are used for indirect access.

The reading and writing of the non-cyclical data is carried out here in 2 steps.

The following depiction should be helpful to you in implementing the two steps.



In the first step, a value 0 - 511* must be written into the address directory of the INVEOR by the PROFINET master via slot "0", index "0".

In the example presented above, the value "320" was written into the address directory.

In the second step, the PROFINET master (reading/writing) accesses through slot "0", index "1", the value addressed by the address directory.



IMPORTANT INFORMATION

Prior to accessing slot "0" and index "1", the correct description of the address directory is absolutely necessary.

The transfer will otherwise be cancelled with an error message.

In the example presented above, the PROFINET master reads and writes the value "10000" into the parameter "320" of the parameter table.

* Maximum number of parameters for INVEOR

4.3.4 Parameter

The following parameters can be accessed non-cyclically for reading and writing.



IMPORTANT INFORMATION

Changing a parameter value via the fieldbus includes direct EEPROM write access.



INFORMATION

All parameters are of the data type "REAL"



INFORMATION

The data below is listed sorted in ascending order by "Number*".

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|-----------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 0 | 0 | 1.020 | 2: Always | Minimum frequency | 0 | 400 | Hz |
| 1 | 1 | 1 | 1.021 | 2: Always | Maximum frequency | 5 | 400 | Hz |
| 1 | 3 | 3 | 1.050 | 2: Always | Deceleration time 1 | 0.1 | 1000 | s |
| 1 | 4 | 4 | 1.051 | 2: Always | Run up time 1 | 0.1 | 1000 | s |
| 1 | 48 | 48 | 1.052 | 2: Always | Deceleration time 2 | 0.1 | 1000 | s |
| 1 | 49 | 49 | 1.053 | 2: Always | Run up time 2 | 0.1 | 1000 | s |
| 1 | 50 | 50 | 1.054 | 2: Always | Ramp selection | 0 | 9 | |
| 1 | 172 | 172 | 1.088 | 2: Always | Deceleration time 3 | 0.1 | 1000 | s |
| 1 | 8 | 8 | 1.100 | 2: Always | Operating mode | 0 | 3 | |
| 1 | 5 | 5 | 1.130 | 2: Always | Target value source | 0 | 10 | |
| 1 | 7 | 7 | 1.131 | 2: Always | Target value approval | 0 | 16 | |

Continues on next page

Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|----------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 81 | 81 | 1.132 | 2: Always | Start protection | 0 | 8 | |
| 1 | 41 | 41 | 1.150 | 2: Always | Rotation direction | 0 | 16 | |
| 1 | 53 | 53 | 1.180 | 2: Always | Acknowledge function | 0 | 7 | |
| 1 | 54 | 54 | 1.181 | 2: Always | Auto acknowledgement | 0 | 1000 | s |
| 1 | 109 | 109 | 1.182 | 2: Always | Auto ackn. no. | 0 | 500 | |
| 1 | 55 | 55 | 2.050 | 2: Always | Fixed frequency mode | 0 | 4 | |
| 1 | 9 | 9 | 2.051 | 2: Always | Fixed frequency 1 | -400 | 400 | Hz |
| 1 | 10 | 10 | 2.052 | 2: Always | Fixed frequency 2 | -400 | 400 | Hz |
| 1 | 11 | 11 | 2.053 | 2: Always | Fixed frequency 3 | -400 | 400 | Hz |
| 1 | 12 | 12 | 2.054 | 2: Always | Fixed frequency 4 | -400 | 400 | Hz |
| 1 | 13 | 13 | 2.055 | 2: Always | Fixed frequency 5 | -400 | 400 | Hz |
| 1 | 14 | 14 | 2.056 | 2: Always | Fixed frequency 6 | -400 | 400 | Hz |
| 1 | 15 | 15 | 2.057 | 2: Always | Fixed frequency 7 | -400 | 400 | Hz |
| 1 | 139 | 139 | 2.150 | 2: Always | MOP digit. input | 0 | 8 | |
| 1 | 51 | 51 | 2.151 | 2: Always | MOP step range | 0 | 100 | % |
| 1 | 141 | 141 | 2.152 | 2: Always | MOP step time | 0.02 | 1000 | s |
| 1 | 140 | 140 | 2.153 | 2: Always | MOP react. Time | 0.02 | 1000 | s |
| 1 | 142 | 142 | 2.154 | 2: Always | MOP reference memory | 0 | 1 | |
| 1 | 37 | 37 | 3.050 | 2: Always | PID-P amplif. | 0 | 100 | |
| 1 | 38 | 38 | 3.051 | 2: Always | PID-I amplif. | 0 | 100 | 1/s |
| 1 | 39 | 39 | 3.052 | 2: Always | PID-D amplif. | 0 | 100 | s |
| 1 | 6 | 6 | 3.060 | 2: Always | PID actual value | 0 | 3 | |

Continues on next page

Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|---------------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 82 | 82 | 3.061 | 2: Always | PID inverted | 0 | 1 | |
| 1 | 83 | 83 | 3.062 | 2: Always | PID fixed nominal value 1 | 0 | 100 | % |
| 1 | 127 | 127 | 3.063 | 2: Always | PID fixed nominal value 2 | 0 | 100 | % |
| 1 | 128 | 128 | 3.064 | 2: Always | PID fixed nominal value 3 | 0 | 100 | % |
| 1 | 129 | 129 | 3.065 | 2: Always | PID fixed nominal value 4 | 0 | 100 | % |
| 1 | 130 | 130 | 3.066 | 2: Always | PID fixed nominal value 5 | 0 | 100 | % |
| 1 | 131 | 131 | 3.067 | 2: Always | PID fixed nominal value 6 | 0 | 100 | % |
| 1 | 132 | 132 | 3.068 | 2: Always | PID fixed nominal value 7 | 0 | 100 | % |
| 1 | 133 | 133 | 3.069 | 2: Always | PID fixed nominal mod | 0 | 2 | |
| 1 | 84 | 84 | 3.070 | 2: Always | PID standby time | 0 | 1000 | s |
| 1 | 85 | 85 | 3.071 | 2: Always | PID standby hyst. | 0 | 50 | % |
| 1 | 166 | 166 | 3.072 | 2: Always | PID dry. Time | 0 | 32767 | s |
| 1 | 169 | 169 | 3.073 | 2: Always | PID target value min | 0 | 100 | % |
| 1 | 170 | 170 | 3.074 | 2: Always | PID target value max | 0 | 100 | % |
| 1 | 25 | 25 | 4.020 | 2: Always | AI1 input type | 1 | 2 | |
| 1 | 26 | 26 | 4.021 | 2: Always | AI1 standard. Low | 0 | 100 | % |
| 1 | 27 | 27 | 4.022 | 2: Always | AI1 standard. High | 0 | 100 | % |
| 1 | 23 | 23 | 4.023 | 2: Always | AI1 dead time | 0 | 100 | % |
| 1 | 22 | 22 | 4.024 | 2: Always | AI1 filter time | 0.02 | 1 | s |
| 1 | 19 | 19 | 4.030 | 2: Always | AI1 function | 0 | 1 | |
| 1 | 103 | 103 | 4.033 | 2: Always | AI1-phys unit | 0 | 10 | |
| 1 | 104 | 104 | 4.034 | 2: Always | AI1 phys min | -10000 | 10000 | % |
| 1 | 105 | 105 | 4.035 | 2: Always | AI1 phys max | -10000 | 10000 | % |

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Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|---------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 167 | 167 | 4.036 | 2: Always | AI1 wire break time | 0 | 32767 | s |
| 1 | 34 | 34 | 4.050 | 2: Always | AI2 input type | 1 | 2 | |
| 1 | 35 | 35 | 4.051 | 2: Always | AI2 standard Low | 0 | 100 | % |
| 1 | 36 | 36 | 4.052 | 2: Always | AI2 standard High | 0 | 100 | % |
| 1 | 32 | 32 | 4.053 | 2: Always | AI2 dead time | 0 | 100 | % |
| 1 | 31 | 31 | 4.054 | 2: Always | AI2 filter time | 0.02 | 1 | s |
| 1 | 28 | 28 | 4.060 | 2: Always | AI2 function | 0 | 1 | |
| 1 | 106 | 106 | 4.063 | 2: Always | AI2-phys unit | 0 | 10 | |
| 1 | 107 | 107 | 4.064 | 2: Always | AI2 phys min | -10000 | 10000 | % |
| 1 | 108 | 108 | 4.065 | 2: Always | AI2 phys max | -10000 | 10000 | % |
| 1 | 168 | 168 | 4.066 | 2: Always | AI2 wire break time | 0 | 32767 | s |
| 1 | 42 | 42 | 4.100 | 2: Always | AO1 function | 0 | 40 | |
| 1 | 43 | 43 | 4.101 | 2: Always | AO1 standard Low | -32767 | 32767 | |
| 1 | 80 | 80 | 4.102 | 2: Always | AO1 standard high | -32767 | 32767 | |
| 1 | 120 | 120 | 4.110 | 2: Always | DI1 inverted | 0 | 1 | |
| 1 | 121 | 121 | 4.111 | 2: Always | DI2 inverted | 0 | 1 | |
| 1 | 122 | 122 | 4.112 | 2: Always | DI3 inverted | 0 | 1 | |
| 1 | 123 | 123 | 4.113 | 2: Always | DI4 inverted | 0 | 1 | |
| 1 | 56 | 56 | 4.150 | 2: Always | DO1 function | 0 | 60 | |
| 1 | 57 | 57 | 4.151 | 2: Always | DO1 on | -32767 | 32767 | |
| 1 | 58 | 58 | 4.152 | 2: Always | DO1 off | -32767 | 32767 | |
| 1 | 59 | 59 | 4.170 | 2: Always | DO2 function | 0 | 60 | |
| 1 | 60 | 60 | 4.171 | 2: Always | DO2 on | -32767 | 32767 | |

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Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|------------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 61 | 61 | 4.172 | 2: Always | DO2 off | -32767 | 32767 | |
| 1 | 62 | 62 | 4.190 | 2: Always | Rel.1 function | 0 | 60 | |
| 1 | 63 | 63 | 4.191 | 2: Always | Relay 1 on | -32767 | 32767 | |
| 1 | 64 | 64 | 4.192 | 2: Always | Relay 1 off | -32767 | 32767 | |
| 1 | 94 | 94 | 4.193 | 2: Always | Relay 1 on delay | 0 | 10000 | s |
| 1 | 95 | 95 | 4.194 | 2: Always | Relay 1 off delay | 0 | 10000 | s |
| 1 | 65 | 65 | 4.210 | 2: Always | Relay 2 function | 0 | 60 | |
| 1 | 66 | 66 | 4.211 | 2: Always | Relay 2 on | -32767 | 32767 | |
| 1 | 67 | 67 | 4.212 | 2: Always | Relay 2 off | -32767 | 32767 | |
| 1 | 96 | 96 | 4.213 | 2: Always | Relay 2 on delay | 0 | 10000 | s |
| 1 | 97 | 97 | 4.214 | 2: Always | Relay 2 off delay | 0 | 10000 | s |
| 1 | 160 | 160 | 4.230 | 2: Always | VO function | 0 | 60 | |
| 1 | 161 | 161 | 4.231 | 2: Always | VO on | -10000 | 10000 | |
| 1 | 162 | 162 | 4.232 | 2: Always | VO off | -10000 | 10000 | |
| 1 | 163 | 163 | 4.233 | 2: Always | VO on delay | 0 | 32767 | s |
| 1 | 164 | 164 | 4.234 | 2: Always | VO off delay | 0 | 32767 | s |
| 1 | 124 | 124 | 5.010 | 2: Always | External fault 1 | 0 | 7 | |
| 1 | 125 | 125 | 5.011 | 2: Always | External fault 2 | 0 | 7 | |
| 1 | 86 | 86 | 5.070 | 2: Always | Motor current limit % | 0 | 250 | % |
| 1 | 87 | 87 | 5.071 | 2: Always | Motor current limit s | 0 | 100 | s |
| 1 | 156 | 156 | 5.075 | 2: Always | Gearbox factor | 0 | 1000 | |
| 1 | 111 | 111 | 5.080 | 2: Always | Blocking detection | 0 | 1 | |
| 1 | 154 | 154 | 5.081 | 2: Always | Block.time | 1 | 50 | s |
| 1 | 171 | 171 | 5.082 | 2: Always | Start-up error_current | 0 | 1 | |

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Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|----------------|----------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 138 | 138 | 5.090 | 2: Always | Par.set change | 0 | 12 | |
| 1 | 70 | 70 | 5.100 | 2: Always | Techn.param.1 | -9999999 | 9999999 | |
| 1 | 71 | 71 | 5.101 | 2: Always | Techn.param.2 | -9999999 | 9999999 | |
| 1 | 72 | 72 | 5.102 | 2: Always | Techn.param.3 | -9999999 | 9999999 | |
| 1 | 73 | 73 | 5.103 | 2: Always | Techn.param.4 | -9999999 | 9999999 | |
| 1 | 74 | 74 | 5.104 | 2: Always | Techn.param.5 | -9999999 | 9999999 | |
| 1 | 75 | 75 | 5.105 | 2: Always | Techn.param.6 | -9999999 | 9999999 | |
| 1 | 76 | 76 | 5.106 | 2: Always | Techn.param.7 | -9999999 | 9999999 | |
| 1 | 77 | 77 | 5.107 | 2: Always | Techn.param.8 | -9999999 | 9999999 | |
| 1 | 78 | 78 | 5.108 | 2: Always | Techn.param.9 | -9999999 | 9999999 | |
| 1 | 79 | 79 | 5.109 | 2: Always | Techn.param.10 | -9999999 | 9999999 | |
| 1 | 144 | 144 | 5.110 | 2: Always | Techn.param.11 | -32768 | 32767 | |
| 1 | 145 | 145 | 5.111 | 2: Always | Techn.param.12 | -32768 | 32767 | |
| 1 | 146 | 146 | 5.112 | 2: Always | Techn.param.13 | -32768 | 32767 | |
| 1 | 147 | 147 | 5.113 | 2: Always | Techn.param.14 | -32768 | 32767 | |
| 1 | 148 | 148 | 5.114 | 2: Always | Techn.param.15 | -32768 | 32767 | |
| 1 | 149 | 149 | 5.115 | 2: Always | Techn.param.16 | -32768 | 32767 | |
| 1 | 150 | 150 | 5.116 | 2: Always | Techn.param.17 | -32768 | 32767 | |
| 1 | 151 | 151 | 5.117 | 2: Always | Techn.param.18 | -32768 | 32767 | |
| 1 | 152 | 152 | 5.118 | 2: Always | Techn.param.19 | -32768 | 32767 | |
| 1 | 153 | 153 | 5.119 | 2: Always | Techn.param.20 | -32768 | 32767 | |
| 1 | 98 | 98 | 6.050 | 2: Always | SAS/ SPF adr | 0 | 31 | |
| 1 | 110 | 110 | 6.051 | 2: Always | SAS baud rate | 0 | 3 | |

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Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|------------------|--------------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 1 | 99 | 99 | 6.060 | 0: Commissioning | Fieldbus address | 0 | 127 | |
| 1 | 100 | 100 | 6.061 | 0: Commissioning | Fieldbus baud rate | 0 | 8 | |
| 1 | 102 | 102 | 6.062 | 2: Always | Bus time-out | 0 | 100 | s |
| 1 | 176 | 176 | 6.066 | 2: Always | Status word Bits 4/5 | 0 | 1 | |
| 1 | 157 | 157 | 6.070 | 2: Always | Target/actual value dev. | 0 | 100 | % |
| 1 | 158 | 158 | 6.071 | 2: Always | Tolerance range | 0 | 32767 | s |
| 1 | 159 | 159 | 6.072 | 2: Always | Target comp. value | 0 | 400 | Hz |
| 1 | 112 | 112 | 6.080 | 2: Always | Process data Out 3 | 0 | 49 | |
| 1 | 113 | 113 | 6.081 | 2: Always | Process data Out 4 | 0 | 49 | |
| 1 | 114 | 114 | 6.082 | 2: Always | Process data Out 5 | 0 | 49 | |
| 1 | 115 | 115 | 6.083 | 2: Always | Process data Out 6 | 0 | 49 | |
| 1 | 116 | 116 | 6.084 | 2: Always | Process data Out 7 | 0 | 49 | |
| 1 | 117 | 117 | 6.085 | 2: Always | Process data Out 8 | 0 | 49 | |
| 1 | 118 | 118 | 6.086 | 2: Always | Process data Out 9 | 0 | 49 | |
| 1 | 119 | 119 | 6.087 | 2: Always | Process data Out 10 | 0 | 49 | |
| 1 | 134 | 134 | 6.110 | 2: Always | Process data In 3 | 0 | 10 | |
| 1 | 135 | 135 | 6.111 | 2: Always | Process data In 4 | 0 | 10 | |
| 1 | 136 | 136 | 6.112 | 2: Always | Process data In 5 | 0 | 10 | |
| 1 | 137 | 137 | 6.113 | 2: Always | Process data In 6 | 0 | 10 | |
| 2 | 102 | 358 | 32.100 | 0: Commissioning | Output power PM | 0 | 1100 | W |
| 2 | 112 | 368 | 33.001 | 1: Ready | Type of motor | 1 | 2 | |
| 2 | 100 | 356 | 33.010 | 2: Always | I2T fact. motor | 0 | 1000 | % |
| 2 | 84 | 340 | 33.011 | 2: Always | I2T time | 0 | 1200 | s |

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Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|------------------------|---------|---------|-----------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 2 | 132 | 388 | 33.015 | 1: Ready | R optimisation | 0 | 200 | % |
| 2 | 147 | 403 | 33.016 | 1: Ready | Motor phase monitoring | 0 | 1 | |
| 2 | 70 | 326 | 33.031 | 1: Ready | Motor current | 0 | 150 | A |
| 2 | 71 | 327 | 33.032 | 1: Ready | Motor rating | 50 | 55000 | W |
| 2 | 73 | 329 | 33.034 | 1: Ready | Motor speed | 0 | 80000 | rpm |
| 2 | 74 | 330 | 33.035 | 1: Ready | Motor frequency | 10 | 400 | Hz |
| 2 | 115 | 371 | 33.050 | 1: Ready | Stator resistance | 0 | 100 | Ohm |
| 2 | 117 | 373 | 33.105 | 1: Ready | Scatter inductivity | 0 | 1 | H |
| 2 | 68 | 324 | 33.110 | 1: Ready | Motor voltage | 0 | 1500 | V |
| 2 | 72 | 328 | 33.111 | 1: Ready | Motor cos phi | 0.5 | 1 | |
| 2 | 125 | 381 | 33.138 | 2: Always | Holding current time | 0 | 3600 | s |
| 2 | 116 | 372 | 33.200 | 1: Ready | Stator induc. | 0 | 1 | H |
| 2 | 129 | 385 | 33.201 | 1: Ready | Nominal flux | 0 | 10000 | mVs |
| 2 | 111 | 367 | 34.010 | 1: Ready | Control method | 100 | 299 | |
| 2 | 85 | 341 | 34.011 | 1: Ready | Type of encoder | 0 | 2 | 1 |
| 2 | 86 | 342 | 34.012 | 1: Ready | Encoder line count | 0 | 10000 | 1 |
| 2 | 87 | 343 | 34.013 | 2: Always | Encoder offset | -360 | 360 | ° |
| 2 | 131 | 387 | 34.020 | 2: Always | Flying restart | 0 | 1 | |
| 2 | 130 | 386 | 34.021 | 2: Always | Catch time | 0 | 10000 | ms |
| 2 | 8 | 264 | 34.030 | 2: Always | Switching frequency | 1 | 4 | |
| 2 | 121 | 377 | 34.090 | 2: Always | Speed controller Kp | 1 | 10000 | mA/rad /s |
| 2 | 122 | 378 | 34.091 | 2: Always | Speed controller Tn | 0 | 10 | s |
| 2 | 113 | 369 | 34.110 | 2: Always | Slip trimmer | 0 | 1.5 | |

Continues on next page

Continuation

| PROFINET | | INVEOR parameter | | | | | | |
|----------|-------|------------------|---------|-----------|-----------------------------|---------|---------|------|
| Slot | Index | Parameter | Number* | Accepted | Name in German | Minimum | Maximum | Unit |
| 2 | 138 | 394 | 34.120 | 2: Always | Quadr. characteristic curve | 0 | 1 | |
| 2 | 139 | 395 | 34.121 | 2: Always | Flux adjustment | 10 | 100 | % |
| 2 | 114 | 370 | 34.130 | 2: Always | Control reserve voltage | 0 | 3 | |
| 2 | 137 | 393 | 34.225 | 1: Ready | Field weaken.PMSM | 0 | 1 | |
| 2 | 136 | 392 | 34.226 | 2: Always | PMSM start-up current | 5 | 1000 | % |
| 2 | 143 | 399 | 34.227 | 1: Ready | PMSM init. time | 0 | 100 | s |
| 2 | 140 | 396 | 34.228 | 1: Ready | PMSM start-up procedure | 0 | 1 | |
| 2 | 141 | 397 | 34.229 | 1: Ready | PMSM start-up ramp | 0.1 | 1000 | s |
| 2 | 142 | 398 | 34.230 | 1: Ready | Start-up frequency P | 5 | 400 | Hz |
| 2 | 120 | 376 | 35.080 | 2: Always | Brake chopper | 0 | 1 | |

Tab.: 7 Parameter

5. Error detection and troubleshooting

The errors from the application and power side can be issued in the Process data Out (see Chapter 4.1.3 "Parametrierbare Prozessdaten Out" / serial no. 11, 13).

5.1 Error word of application side

The following section contains a list of possible error messages of the application.

| Bit. | Error number | Description |
|------|--------------|--|
| 0 | 1 | Undervoltage 24 V application |
| 1 | 2 | Overvoltage 24 V application |
| 5 | 6 | Customer PLC version error |
| 7 | 8 | Communication application<>power |
| 9 | 10 | Parameter distributor |
| 10 | 11 | Power time out |
| 12 | 13 | Cable break at analogue in 1 (4–20 mA / 2–10 V) |
| 13 | 14 | Cable break at analogue in 2 (4–20 mA / 2–10 V) |
| 14 | 15 | Blocking detection |
| 15 | 16 | PID dry run |
| 16 | 17 | Start-up error |
| 17 | 18 | Excess temperature for frequency converter application |
| 20 | 21 | Bus time-out |
| 21 | 22 | Acknowledgement error |

| Bit. | Error number | Description |
|------|--------------|-------------------------|
| 22 | 23 | External fault 1 |
| 23 | 24 | External fault 2 |
| 24 | 25 | Motor detection |
| 25 | 26 | STO inputs plausibility |

Tab.: 8 Application error word

5.2 Error word of power side

The following section contains a list of possible power side error messages.

| Bit. | Error number | Description |
|------|--------------|--|
| 0 | 32 | Trip IGBT |
| 1 | 33 | Overvoltage of intermediate circuit |
| 2 | 34 | Undervoltage of intermediate circuit |
| 3 | 35 | Excess motor temperature |
| 4 | 36 | Power failure |
| 6 | 38 | Excess IGBT module temperature |
| 7 | 39 | Overcurrent |
| 8 | 40 | Excess frequency converter temperature |
| 10 | 42 | I ² T motor protection shut-off |
| 11 | 43 | Ground leak |
| 13 | 45 | Motor connection disrupted |
| 14 | 46 | Motor parameters |
| 15 | 47 | Drive controller parameters |
| 16 | 48 | Type plate data |
| 17 | 49 | Power class restriction |
| 21 | 53 | Motor tripped |

Tab.: 9 Power error word



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