



### UNIDRIVE

HIGH PERFORMANCE, SCALABLE & FUTURE-PROOF
AC DRIVES, HIGH PERFORMANCE

DRIVE OBSESSED

## THE ULTIMATE UNIVERSAL DRIVE

#### **UNIDRIVE M**

0.75 kW - 2.8 MW Heavy Duty (1.0 hp - 4,200 hp) 200 V | 400 V | 575 V | 690 V

#### Control Techniques has set the standard in motor control since 1973.

Every company has a flagship; a product that leads the charge. For us, it's Unidrive, our high performance drive family.

Unidrive is the accumulation of almost half a century of motor control expertise, and it is the embodiment of what Control Techniques is all about. Unidrive is our crown jewel.

In 1996, we were the first to integrate the control of multiple motor types into one physical product, and hence the universal drive concept was born. Now, more than a million motors across the world rely on a Unidrive.

Unidrive integrates, with all of its benefits, seamlessly into your system. Plus, with its scalable control and motion architecture, it's the drive for what you need today and for where you want to go tomorrow.



# PERFORMANCE CONTROL MATCHED FOR EVERY TYPE OF MOTOR

The bread and butter of Control Techniques is honing our unique motor control algorithms, taking pride in our craft as any good craftsman would.

This ensures that our Unidrive M drives offer the highest control stability and bandwidth for every industrial motor type. Unidrive M enables maximum machine throughput in every application and with every motor, from AC induction motors to dynamic linear motors and from energy saving hybrid permanent-magnet motors to high performance servo motors.

#### **Feedback**

The built-in, ultra-flexible speed and position feedback interface supports a wide range of feedback technologies from robust resolvers to high resolution encoders, including SinCos, EnDat, SSI, HIPERFACE and BiSS.

#### **Sensorless**

Unidrive supports sensorless control of induction, permanent-magnet, and hybrid PM motors, reducing system cost and improving robustness.

#### High performance and high power

With Unidrive there is no compromise between power and control performance. Unidrive supports high output switching frequencies throughout the power range, making it the drive of choice when your application demands uncompromised high performance control at high powers.

#### **Control**

High bandwidth motor control supporting switching frequencies up to 16 kHz, for open and closed loop induction, servo and hybrid PM motors, giving up to 3,000 Hz current loop bandwidth and 250 Hz speed loop bandwidth.

Unidrive, with its high speed variants, is suitable for applications where output frequencies above 600 Hz are needed, such as spindles and centrifuges.

#### **Universally applicable**

Having one universal drive in control of multiple parts of the application radically simplifies machine design. Your engineering team only have one product to learn, allowing them to spend more time on other tasks.

It also means a single, universal replacement for any maintenance, repair or operational need.



#### **CASE STUDY:**

#### PACKAGING FIRM BLOWS MAINTENANCE ISSUES AWAY BY CONVERTING FROM DC TO AC DRIVES

BPI Packaging solutions is a manufacturer of flexible packaging film, with seven sites in the UK and Romania. The Winsford, UK site produces innovative, sustainable film used in various applications from NHS PPE to surgical waste bags. In a bid to become more efficient BPI decided to convert from DC to AC drives. Seven extruders were converted to Unidrive M and Dyneo+ solutions. By swapping to AC the customer benefitted from 30% energy savings, lower maintenance cost and improved machine performance.

BPI Solutions, UK and Romania

#### **SAVE ENERGY THROUGH**

### A WIDE RANGE OF ENERGY FEATURES

Unidrive M has been designed to bring improved energy efficiency to all applications, delivering up to 98% efficiency, minimising losses during the conversion process.

The easy common DC bus configuration of the drive enables braking energy to be recycled within the drive system, reducing energy usage and eliminating external supply components. Even more, Unidrive M series drives can be configured in a regenerative mode, providing an Active Front End (AFE) for regenerative AC drive systems.

Application of an AFE not only results in the most energy efficient solution but also dramatically reduces supply harmonics.

Meanwhile, in some applications drives can sit idle for significant periods, but even in such scenarios energy can be saved with the low power standby mode of Unidrive M drives.

#### Nidec hybrid permanent-magnet motors

Pairing Unidrive M with Nidec's Dyneo+ hybrid permanentmagnet motors, delivers exceptional efficiency levels across all operating speeds, especially at lower speeds where the efficiency is much higher in comparison to induction motors.

The energy savings possible can result in a quick return on your investment and will continue to save you money day after day, with the important added benefit of a lower carbon footprint.



Dyneo+ hybrid permanent-magnet motor



Modern industrial processes face a three-fold challenge: the constant demand for increased machine throughput, matched by a parallel need to reduce complexity and points of failure, all the while ensuring the health and safety of human operators and allowing them interaction with the running process.

Modernising system design, replacing traditional electro-mechanical safety components with the capabilities of the latest generation of variable speed drives, is the new standard across industries to increase efficiency and availability.

Unidrive offers integrated single or dual Safe Torque Off (STO) inputs, certified to SIL3 / PLe, providing an elegant and more reliable solution over traditional motor contactors.



#### Enhanced, decentralised motion safety with the MiS210

Relying only on a centralised safety PLC can mean additional cost through complexity of the wiring and the safety software.

The MiS210 safety option for Unidrive extends the built-in STO with motion safety capability and enables decentralised flexibility with the option of safety over network connectivity. This can reduce demand upon and therefore reduce the cost of - the central safety PLC, with the additional benefit of reduced wiring and faster reaction times.

The safety module simply clicks into place, with no screws or other mounting requirements. Once fitted, the safety functions provided by the MiS210 are seamlessly incorporated into the drive's feature set. Taking advantage of the Safe EnDat protocol, the MiS210 achieves up to SIL3 / PLe with just a single encoder.

The MiS210 has been independently assessed by TUV Rheinland to meet the following standards:

TÜVRheinland

CERTIFIED

- IEC 61508 SIL3
- IEC 62061
- ISO 13849-1 PLe
- IEC 61800-5-2
- European Machinery Directive 2006/42/EC

MiS210 adds the following motion safety functions to Unidrive:

- Safe Stop 1 (SS1)
- Safe Stop 2 (SS2)
- Safely Limited Speed (SLS)
- Safe Operating Stop (SOS)
- Safe Direction (SDI)
- Safe Speed Monitor (SSM)
- Safe Emergency Stop (SES)
- Safely Limited Position (SLP) (from June 2021)
- Safely Limited Acceleration (SLA) (from June 2021)
- Safe Brake Control (SBC) (from June 2021)
- Two Hand Control (from June 2021)

Additionally, these motion safety functions can be controlled over the following safe networks:

- Safety over Ethernet with CIP Safety
- Fail Safe over EtherCAT, FSoE (from June 2021)





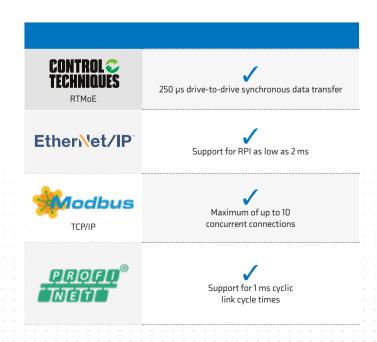
# MULTI-PROTOCOL A SINGLE DRIVE THAT DOES IT ALL

Control Techniques' philosophy has always been to support innovators, regardless of which communications protocol they may use. It's for them that we've developed the most flexible high performance drive platform on the market.

Having multiple protocols supported by one drive means that different systems can share one design, reducing engineering effort and complexity, and helping to rationalise inventory of parts and spares.

But we didn't stop there. Today Unidrive M series drives offer EtherNet/IP, Modbus/TCP, RTMoE and PROFINET RT as standard, on a single drive platform, simultaneously.

With this, Unidrive M delivers even more performance and extends the range of supported applications and achievable topologies. Using only the standard on-board communications it is possible to connect an HMI via Modbus TCP/IP, simultaneously with a high performance connection to a central PLC using EtherNet/IP or PROFINET RT.



#### **RTMoE**

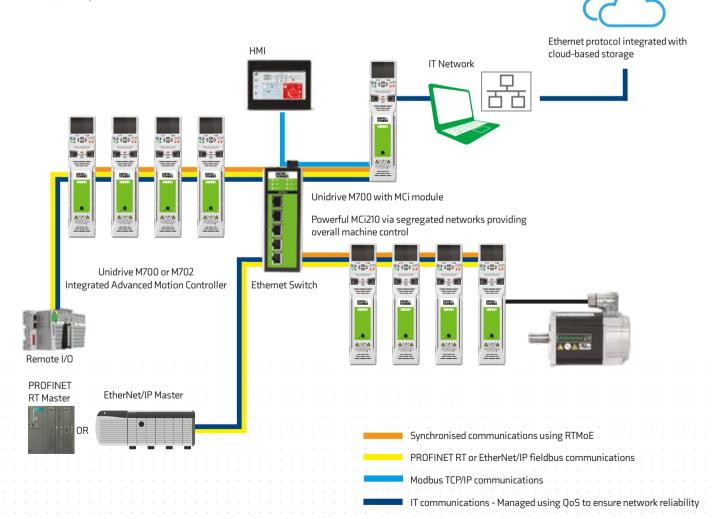
Real-Time Motion over Ethernet (RTMoE) is included as standard on Unidrive M700 and M702 drives. It provides synchronised communication between drives at 250 µs cycle time, using the Precision Time Protocol as defined by IEEE1588 V2. Inter-axis synchronisation using RTMoE delivers the ability to implement complex, highly accurate electronic line-shaft applications without the need for a powerful PLC. Therefore it's all at a fraction of the cost of other solutions available on the market today.

#### **Traffic management**

Every Ethernet based Unidrive incorporates dedicated network switches that allow the drives to be conveniently daisy-chained together; reducing the system wiring cost and saving valuable panel space. Using these dedicated switches also means that traffic on the network is perfectly managed to prevent network overload and the inherent performance degradation that may otherwise bane similar systems.

#### **Cost-optimised integration**

The diagram below gives an illustration of the flexibility that Unidrive can bring, exploiting the high performance, cost-effective features of RTMoE simultaneously with the supervisory control offered by a traditional PLC.



#### **EFFORTLESS**

## SYSTEM INTEGRATION



#### **Truly comprehensive**

Integration is at the heart of everything we do. Our modular drive expansion systems are designed to allow integration into virtually any setup.

Unidrive supports a multitude of control bus technologies from the state of the art to traditional fieldbuses.

For synchronised systems Unidrive offers high performance communications over EtherCAT and POWERLINK. For non-synchronised systems there's PROFINET, EtherNet/IP and Modbus TCP/IP.

Unidrive is equally at home in new designs as well as retrofit and modernisation projects. We support CANopen, Interbus, PROFIBUS and DeviceNet.





#### **PLC Controlled Motion**

PLC Controlled Motion facilitates the integration of Control Techniques drives into major PLC architectures, simplifying the process to the point where our drives can be swapped into an application in a matter of hours.

A single installation will load all the function blocks and documentation required, as well as example projects to get the application up and running as quickly as possible. With the guided setup sequence provided inside the Connect software tool, users are taken through the setup process step-by-step, resulting in a ready-to-use configuration that can be loaded straight into the drive.

Utilising the high performance Advanced Motion Controller inside Unidrive M once again yields significant performance benefits, and gives the possibility to create complex motion completely decoupled from the performance and computational power of the external PLC.



#### Fequency Control

Allows frequency control of an open-loop axis.



#### **RPM Control**

Allows speed control of a closed-loop (including sensorless) axis.



#### Speed Control

Allows speed control of an axis, with dynamic control over motion parameters. With dedicated jogging reference.



#### **Position Control**

Single motion or up to 10 index moves can be defined and executed.

Multiple homing modes.



#### **Electronic Gearbox Control**

Electronic gearbox synchronised motion to another PLC Controlled Motion axis.

Master reference switchable during PLC run-time.

Multiple homing modes.

# SCALABLE [MACHINE] CONTROL

#### **On-board PLC**

All Unidrive M series drives incorporate an easy to use, onboard PLC which can execute programs for logic and IEC 61131-3 motion and sequencing with real-time tasks.

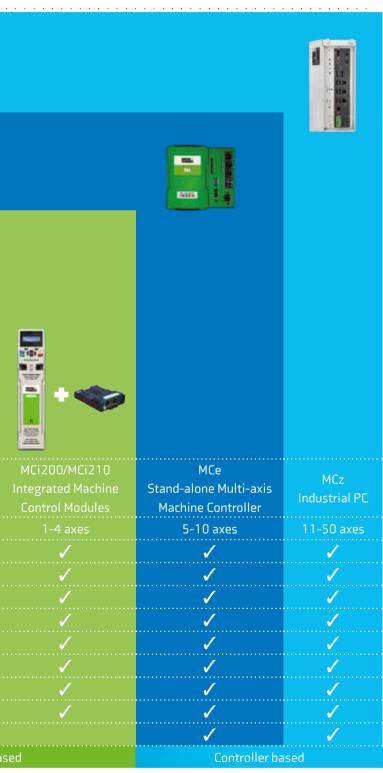
#### **Advanced Motion Controller**

The Unidrive M700 series integrates a 1.5 axes Advanced Motion Controller, allowing motion functions to be synchronously carried out on the drive at 250  $\mu s$  cycle time, minimising system latencies and maximising performance. By implementing motion control on the drive, the system design can be liberated from being tied to specific PLC vendors, at the same time reducing the computational load on the external PLC or even replacing it altogether.

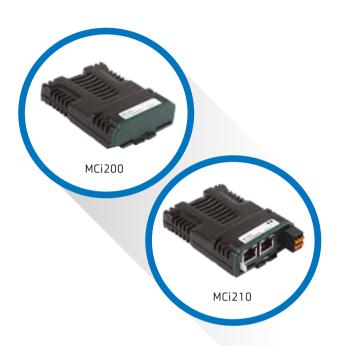
Key features of the Advanced Motion Controller include:

- 250 μs cycle time
- Motion profile generator
- Electronic gearbox
- Simple cam profiles with point-to-point selectable interpolation
- Homing functions
- High speed position freeze (Touch probe)

High-end controller 11-50 axes Mid-range controller 5-10 axes Full machine controller Simple on-board logic 1.5 axis **Built-in Advanced Motion** Controller Multi-axis control 1.5 axis Speed control Positioning Electronic gearbox Homing functions Simple cam profiles Advanced cam profiles High speed position freeze Digital cam switch Interpolated Motion



For more information on our MCe & MCz stand-alone machine controllers, please visit our website or contact one of our sales representatives.



#### **MCi integrated machine controllers**

#### Second processor for PLC programs and multi-axis control

MCi modules add a powerful second processor to Unidrive M, extending the drive's system and machine control capabilities to run application programs up to four times faster than a standard PLC.

MCi programs can access and manage Unidrive M's embedded Advanced Motion Controller across a wide range of networks, providing perfectly synchronised multi-axis machine performance.

The modules are powered from the drives internal power supply, which means less wiring and less physical space is required. They work seamlessly with external components such as I/O, HMIs and other networked drives through Unidrive M's native communication ports and System Integration modules.

The MCi210 also provides two additional Ethernet ports with an internal network switch.

# APPLICATION PROGRAMMING MACHINE CONTROL STUDIO

**Fast Programming and Commissioning** 

The Machine Control Studio programming environment provides a flexible and intuitive environment for programming automation and motion control features.

#### The software provides programming for:

- Onboard PLC
- MCi200 or MCi210 integrated machine control modules
- Ethernet network data configurations

#### **Productivity features also supported:**

- Intuitive IntelliSense functionality helps to write consistent and robust programs speeding up software development
- Programmers have access to a vibrant Open-source community for function blocks
- Machine Control Studio also supports customers' own function block libraries

#### Familiar automation programming languages

The programming environment is fully IEC 61131-3 compliant and therefore familiar, fast and easy to use for control engineers around the world. The following IEC 61131-3 programming languages are supported:

- Structured Text (ST)
- Function Block Diagram (FBD)
- Structured Function Chart (SFC)
- Ladder Diagram (LD)
- Instruction List (IL)
- Continuous Function Chart (CFC)

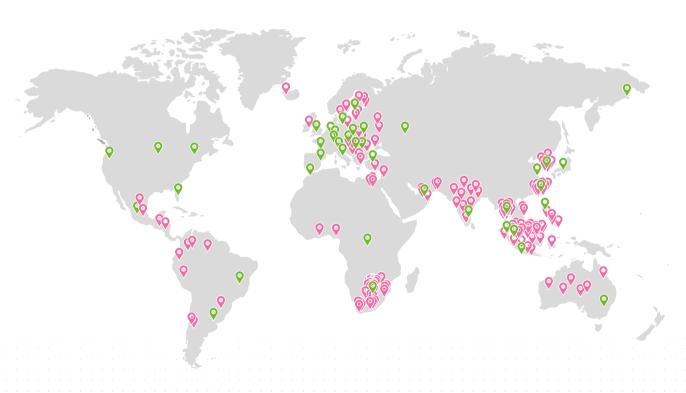


## GLOBAL DRIVE OBSESSIVES

Over the years our Control Techniques teams have used the flexibility of the Unidrive platform to develop packaged software solutions for a myriad of applications.

Through diverse application engineering expertise distributed across the world in our Drive Centre and Partner network, we have built up a vast résumé of software and experience that is yours to draw upon when you choose Unidrive.

Our Global Application Community exists to maintain connections across this network to ensure Control Techniques continues to provide class-leading drive applications support, wherever you are.



#### Globally organised expertise, development and support.

Drive sales, technical support, repair and application expertise

Country Partners - sales, support and application expertise

# WE MAKE IT QUICK AND EASY

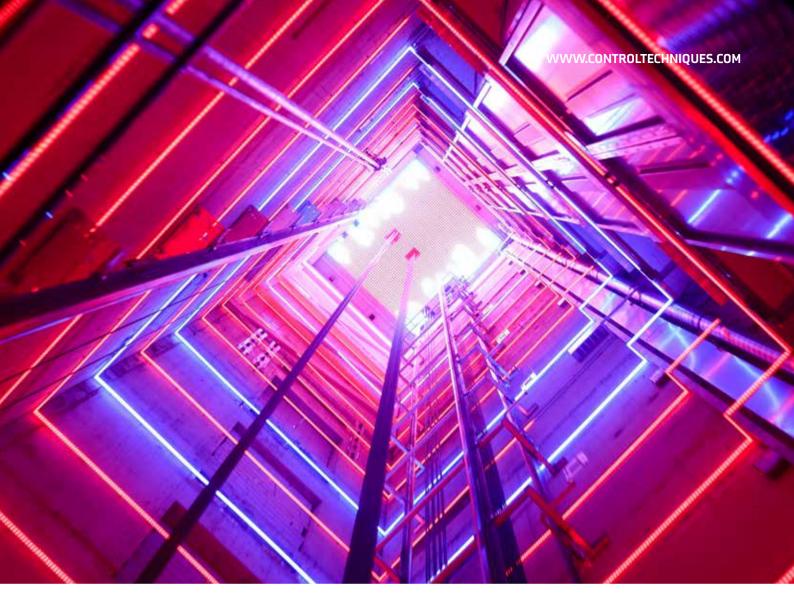
Control Techniques' keypads, memory devices and software tools make it easy to access the full feature set of Unidrive M drives, allowing users to optimise drive tuning, back-up the configuration set, and troubleshoot quickly and painlessly.

#### Connect

Our Connect PC tool is for commissioning, optimising and monitoring drive and system performance. Its development draws from our extensive user research, using human centred design principles to give a superior user experience.

- Direct connection to drives via serial or Ethernet simplifies and speeds up commissioning
- Task-based drive operations are simplified with intuitive graphical tools in a familiar Windows environment
- Dynamic drive logic diagrams and enhanced searchable listings bring clarity to the commissioning and fault finding processes
- Drive and motor performance can be optimised with minimal drives knowledge
- Multiple communication channels for a more complete overview of the system
  - » Automatic drive discovery gets you up and running in the shortest possible time





#### **Configuration security**

Access to our drives' configuration can be set across multiple levels and secured with a PIN code. So deciding who has access to which settings can be entirely in your control.

With the commissioning done, parameter sets and small PLC programs can be backed-up or restored from Smartcards and with the Connect PC tool, as well as copied from one drive to another, including from legacy products.

Standard SD cards can also be used for quick and easy parameter and program storage with an available adaptor. SD cards provide massive memory capacity allowing a complete system reload if required, and can be easily programmed on a common PC.



#### Drive set-up

Quickly find everything you need for quick and easy installation of your drives.

Visit: www.drive-setup.com



#### **Diagnostic Tool**

Quickly solve any error codes that the drive may show. You can download our Diagnostics Tool app at:

controltechniques.com/mobile-applications







\*For Microsoft users, please note that this mobile app operates with Windows 10 only.

# HIGH POWER MODULES AND PRE-ASSEMBLED CUBICLE DRIVES

#### High power modular drives

Unidrive M's modular offering gives you never before seen flexibility in building compact, reliable high-power solutions. Paralleled together, Unidrive M can control asynchronous and synchronous motors up to 2.8 MW (4,200 hp). At the top of the modular drives range, the Frame 12 is a 500 kW (700 hp) single module that delivers unmatched power density, while keeping both footprint and system costs to a minimum.

The Unidrive M modules can be paralleled together into a wide range of flexible solutions to solve all system needs, including Active Front End and multi-pulse rectifier configurations.

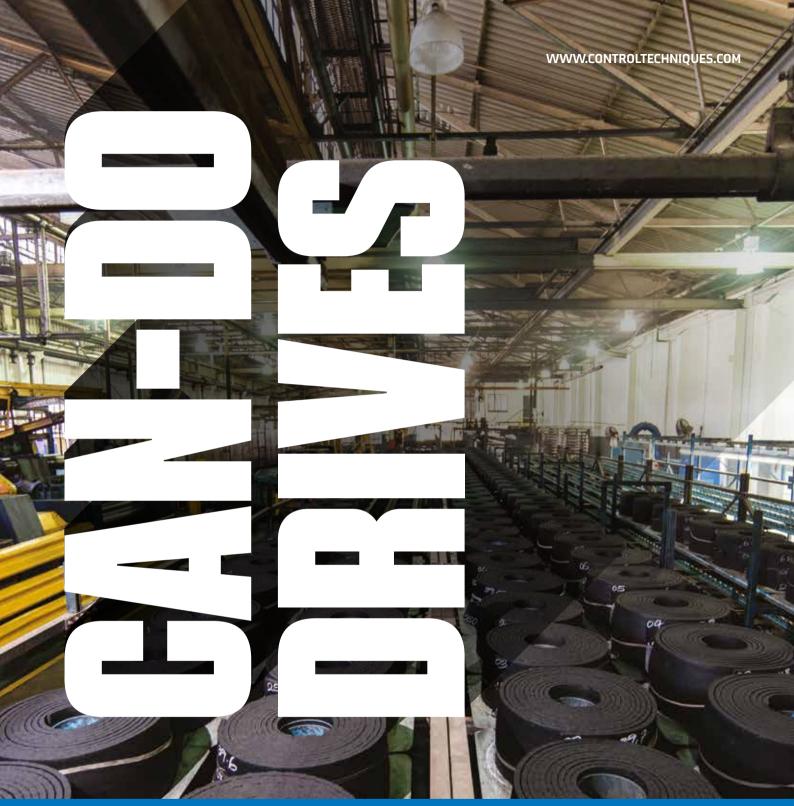
#### **Efficient system build**

Designing and building a high power drive cubicle takes immense engineering knowhow. Most people don't have that expertise in-house. But we do. And we've put it all into our DFS freestanding drives.

The cubicle system is designed to make the most of our high power modular drives, benefiting the applications that need them the most. The results are maximum energy efficiency in an ingress protected package.

Our cubicle drives come pre-assembled, easy to set up, with all necessary system components included. Even more, we can ship your freestanding drive to you at very short lead times.





#### **CASE STUDY:**

INCREASED PRODUCTIVITY AND ENERGY SAVINGS FOR GLOBAL RETREAD COMPANY, HELPING 9 MILLION TYRES COVER MORE MILEAGE

The installation of two M700 drives - 750 kW each, connected to a common gearbox - has helped the company achieve significant business performance improvements. The plant has seen an approx. 10% monthly energy saving since deploying the technology, not only saving money but contributing to a lower carbon footprint.

Bandag, Johannesburg, South Africa



Established in 1946, Rewinds & J. Windsor is one of the largest independently owned electric motor and rotating equipment repairers in the UK. Operating across three sites, the company offers a range of electrical, mechanical, and electronic engineering services across the UK and Ireland. The company's motor testing facility in Liverpool, tests, builds, and repairs a wide range of motors from wind turbines to big brand car motors.

#### The Challenge

Recently, Rewinds & J. Windsor's test rig broke down. At 250 kW, it had limitations on the size of the motor it could test.

The company took action to find an easy to use alternative which could test bigger motors, to allow it to expand in-house capabilities.

#### The Solution

A 500 kW Control Techniques' DFS drive, was just the solution. The pre-assembled, ready to install drive cubicle system, is designed for use in high power applications where energy saving and high ingress protection are essential.

Apostolos Papadopoulos, Area Sales Manager UK North West, Control Techniques, said, "The DFS drive provided Rewinds & J. Windsor with a fast and easy to install solution; the product was in stock and shipped within days from order."

#### **The Benefit**

"The Control Techniques' DFS drive cubicle is doing everything we want. The upgrade to the new system has increased our flexibility as a firm. Moving from our old 250 kW drive to 500 kW means we can now test much bigger motors, up to 1MW in-house, reducing our service costs. We can now take on more work and test and repair other companies motors."

#### **Paul Challiner**

Rewinds & J. Windsor, Electrical Department Manager



# CASE STUDY: DRIVES KEEP UP THE PRESSURE IN ELEVATOR SYSTEM

## HYDRAULIC COUNTERWEIGHT WITH FOUR-QUADRANT PUMP

Bucher Hydraulics of Neuheim, Switzerland design and manufacture the world's most advanced hydraulic elevator systems. Incorporating Unidrive AC drives from Control Techniques, the MRL-System BERIPAC™ offers a unique combination of high quality ride, high efficiency and low electrical energy costs, with a usage of up to 180 rides per hour without the need for an oil cooler.

#### The Challenge

Bucher is famous for its innovations, including their electronically controlled LRV valve that is insensitive to changes in pressure and temperature.

They brought significant energy savings to elevator production, as well as shorter travel times and virtually eliminated creep-to-floor. Striving for further system improvements, Bucher was seeking a way to improve elevator control.

#### The Solution

Having carried out considerable research, Bucher decided to use AC drives from Control Techniques and created BERIPAC™, which uses a hydraulic counterweight with four-quadrant pump.

It has direct-to-floor operation and has eliminated the need for an oil cooler.

The company chose the Unidrive series from Control Techniques for pump motor control as it is "the one which we consider has the best combination of accuracy and reliability – plus outstanding international support", said Bucher Hydraulics Product Manager, Mr Grab.

The powerful Bucher controller receives multiple feedback signals, such as temperature, oil pressure and car position, from an absolute encoder and, on receiving a request, calculates the required riding curve. As the lift car comes down the shaft, its potential energy is released in the form of oil pressure that is stored in a hydraulic accumulator. On rising in the shaft, this energy is released in a controlled way via the pump to the pulling cylinder to minimise the additional electrical energy that is required.

#### **The Benefit**

The compact, two-part elevator control cabinet can be sited almost anywhere and encompasses the elevator controller and Unidrive, as well as the hydraulic cabinet with emergency controls and 45-litre fluid tank.

"This system sets new standards in ecology and economy. The closed loop control and continuous approach to floor produces a ride comfort that is as good as the best on the market and this is in part due to the dynamic response and consistent, accurate following of the calculated speed curve."

Mr Grab | Product Manager

"

#### UNIDRIVE

#### THE DRIVE FOR

#### **TORQUE CONTROL**



EXTRUSION SEE PAGE 4
TEST RIGS SEE PAGE 20
CASTING SEE PAGE 30
WINDING

#### **SPEED CONTROL**



HYDRAULIC PUMPS SEE PAGE 22
CRANES SEE PAGE 32
HOISTING SEE PAGE 28
PRINTING
CONVEYORS

#### **POSITION CONTROL**



STACKING SEE PAGE 26
RETREADING SEE PAGE 19
LABELING
PACKAGING

#### YOUR INDUSTRY AND APPLICATION



- Precision torque control with up to 250 µs update rate
- Sensorless control of induction, permanent-magnet and hybrid PM motors
- 98% efficient, minimal energy lost during the power conversion process
- Easy common DC bus configuration, dynamic braking, and regenerative mode
- Full spectrum of stand-alone, modular and pre-assembled drives up to 2.8MW (4,200hp)
- On-board PLC to execute programs for logic and sequencing



- Fully configurable S-ramps
- High bandwidth speed loop and switching frequencies supported up to 16 kHz
- Built-in, universal feedback interface supporting everything from resolvers to incremental and absolute encoders
- Stationary autotune
- Low acoustic noise due to adjustable multi-speed fan and intelligent thermal management
- Integrated Safe Torque Off (STO) input(s), certified to SIL3 / PLe



- Support for virtually all control bus technologies, including traditional fieldbuses and serial communications
- Effortless integration into PLC architectures with PLC Controlled Motion
- Built-in, 1.5 axis advanced motion controller with cam profiles, homing, and electronic gearbox
- Scalable integrated motion control reduces demand on, or can entirely replace, a central PLC
- Comprehensive motion safety functions, including over safe networks



### OEM ACHIEVES SOLUTION IN UNDER THREE MONTHS

A large, premium OEM customer chose Control Techniques as its partner to work on a crucial project increasing production, accuracy and throughput at a food and beverage manufacturer for meat processing and packaging machines.

#### The Challenge

Previously the OEM company produced only filling machines for their meat manufacturer; now they were challenged to supply a complete production line encompassing mincing, portioning, transporting and packaging.

The filling machine produces up to 300 portions of hamburgers per minute, transported via conveyor to a stacker where they are placed into stacks of six hamburgers top on each other. The finished goods then need to be secured before being transported to the packaging station.

#### The Solution

Working closely with the OEM, Control Techniques quickly found a solution for the new stacker machine that would synchronise six pairs of paddles to stack and secure the hamburgers. They are then transported via conveyor to the packing station where they are packed in trays ready for distribution.

The OEM needed an extremely dynamic solution to secure and stack 300 hamburgers per minute with an error rate of <1%.

Since the OEM is now producing the complete production line for its customer, the machines must be flexible and efficient in adapting to the needs of the end-user, in order to stack the exact number of hamburgers required by their customers at any one time.

The production line features Unidrive M as frequency controller, together with Unimotor HD motors. The real game-changer though is that the dynamic stacking process could be achieved without external PLC control. Control Techniques' solution was to create the required accuracy with an internal MCi210 module using the Ethernet bus, in combination with Unidrive M's onboard advanced motion controller (AMC). All status information about the system is displayed on a HMI via Modbus TCP.

#### The Benefits

Control Techniques once again excelled, by completing the entire project from conception, to design and testing all in less than three months.

The key factor for this OEM was the fast and efficient service they received from Control Techniques again on this project, giving them the confidence that future projects will be handled with the same speed, professionalism and efficiency.

# CASE STUDY: NO DRAMA PROGRAMMING AND OPERATION IN STAGE & THEATRE

## CUTTING EDGE AUTOMATION

As part of a four-year £112 million transformation at the Royal Shakespeare Theatre in Stratford-upon-Avon, Dutch theatre automation company Trekwerk was responsible for the renovation of the over-stage installation. The contract was awarded to Control Techniques' Rotterdam Drive Centre and around 100 AC drives and servo motors were used throughout the project.

#### The Challenge

The challenge was to automate the movement of back-drops and scenery, and the complex system of lighting arrays, which included the development, design, manufacture and installation of 60 winches plus hoists for 30 light arrays.

Often different productions are performed in the matinee and the evening and the RSC has just two hours to complete the changeover, so it must be swift and easy to control.

The theatre renovation was designed to bring actors and audiences closer together with stage remodelling and lighting effects that could only be achieved with the cutting-edge electronics offered by Trekwerk and Control Techniques.

#### The Solution

#### A total of 46 drives were fitted to 60 winches with at least half positioned above the thrust stage.

Any of these could be configured for different duties from lifting scenery to controlling actors' 'flight'. Sixteen of these winches were positioned in the 'slot area' specifically for reconfiguring the stage and 14 unique Trekwerk Synchro Disc winches provided silent five-line lifting of the 'flybars' for rapid scenery changes during productions.

All of the winches were fitted with Control Techniques 15 kW Unidrive AC drives operating in servo mode and twinned with Unimotor 190 fm servo motors, fitted with double encoders for precise positioning and speed control.

#### The Benefits

All drives communicate with each other using Control Techniques' own high-speed network, as well as communicating with the Trekwerk control system.

Three TNM control desks were pre-programmed with all critical movements for each performance and override joy-stick control can be used to provide manual speed up/slow down control to maintain synchronicity.

The detailed motor movements are programmed within the second processor module in each drive, and all programmed movements can be reviewed in the 3D graphics within the control system to flag up any potential problems and eliminate any chance of collisions.

# CASE STUDY: CONTINUOUS SLAB CASTER PRODUCTION INCREASED BY 25% AT STEELWORKS

Control Techniques drives feature on the continuous lab caster at Corus steelworks in Port Talbot, South Wales, controlling critical operations at the head of the line The total output of the plant, up to 3.5 million tonnes a year, is dependent on drives from Control Techniques.

#### The Challenge

Continuous Caster 3 (CC3) was a completely new operation, designed to increase plant output 25%.

Previous contracts for Control Techniques had been upgrades, re-utilising existing DC drives. On this project, the team considered the potential benefits of reduced motor maintenance and the reduced downtime from a switch to AC.

#### **The Solution**

Two new AC Drive Motor Control Centres (Form 4 MCCs), employing 60 AC Unidrive variable speed drives and Leroy Somer AC motors were supplied.

New AC motors were also supplied by Control Techniques fitted with digital encoders and brakes on the vertical part of the caster. The drive control included on-board intelligence/specific application software, part of which included closed loop to open loop changeover in the event of a feedback device failure, thus ensuring the Caster continues to run.

#### **The Benefits**

Key to the success was the PID-based load sharing system, pre-programmed into each Unidrive AC drive, using the on-board facility of the plug-in application modules.

The software's success, with reduced wear and tear and more consistent casting speed, is evident in the motor current trends. Rethread times are also much faster, with any limitations being factors other than the drives/electrics on the strands, the end result is a much more stable and reliable drive control system and superior speed control, leading to greater productivity and improved product quality.

"The whole system is more modular. The intelligence in the system is distributed rather than central, and this means that just one Unidrive is designated as the master and communicates with the plant PLC. This Master then communicates with all the other strand drives, keeping them digitally synchronised. For reasons of dual redundancy, "Automatic Seamless Master Transfer" – passes Master control to the next drive in line, in the event of failure. This means that, if necessary, the line could be run manually."

Roger Morgan | Corus Concast Engineer



Four floating grab cranes in Amsterdam, mainly used for ship to quay bulk handling, have been retrofitted with drives from Control Techniques. The two 16-tonne cranes with Unidrive AC variable speed drives, the two 25-tonne cranes have been fitted with Mentor DC drives.

#### The Challenge

On conventional cranes the slewing motion is controlled by a system of slip-ring motors and rotor resistors, which doesn't work well at low speeds.

The sudden changes in torque between resistor steps waste energy and the system requires regular maintenance. When replacing the slip-ring motors with a modern drive system the results can be disappointing. It is almost impossible to control the swaying of a crane's load with a conventional speed-controlled drive system hence why a different solution was sought.

#### The Solution

Control Techniques provided a turn-key service, including design, engineering, software & programming, the building the panels, final installation & on-site commissioning at IGMA Amsterdam.

Squirrel cage AC motors controlled the movements of the hoist/grab closing (2x160kW) driven by 2 large frame Unidrives, and the luffing (1x40kW) and slewing (2x 39kW) were driven by a 55kW Unidrive. It is a standard drive system configuration with a single quadrant rectifier and brake choppers.

A diode bridge rectifier supplies the inverters for hoist, slewing and luffing via a common DC-bus giving high reliability. Large brake choppers are required to convert potential energy stored in the hoisting system, or kinetic energy stored in the moving masses, into heat, since no regeneration into the grid can take place. The brake resistors are mounted outside the control panel. The crane control system requirements include slewing control, grab hoisting and closing and load dependent speed control on the hoist movement. The software functionality was achieved without a PLC, using the integrated software solution inside a plug-in programmable application module built-in to the drive.

#### **The Benefits**

The innovative solution provided cost savings by eliminating the need for an additional PLC.

And met all of the needs of crane builder – standard sizes, ease of programming and energy efficiency – and the needs of the user of exceptional reliability, flexibility in operation, ease of maintenance, safety and low spares requirement.











**Cost savings** 

Easy to maintain

**Extremely reliable** 

**Energy efficient** 

Easy to program

#### UNIDRIVE

#### **SPECIFICATIONS**

<b>Environmenta</b>	cafety	and al	actrical	conf	ormance
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IP20 / NEMA1 / ULTYPE 1 (ULopen class as standard, additional kit needed to achieve Type 1)

Frames 3 to 8 achieve IP65 / NEMA4 / ULTYPE 12 rating on the rear of the drive when through panel mounted

Frames 9, 10 & 11 achieve IP55 / NEMA4 / ULTYPE 12 rating on the rear of the drive when through panel mounted

Ambient temperature -20 °C to 40 °C (-4 °F to 104 °F) as standard. Up to 55 °C (131 °F) with derating

Humidity 95 % maximum (non-condensing) at 40 °C (104 °F)

Altitude: 0 to 3000 m (9900 ft), derate 1 % per 100 m (330 ft) between 1000 m (3300 ft) and 3000 m (9900 ft)

Random Vibration: Tested in accordance with IEC 60068-2-64

Mechanical Shock Tested in accordance with IEC 60068-2-29

Storage temperature -40 °C to 55 °C (-40 °F to 131 °F) or up to 70 °C (158 °F) for short-term storage

Electromagnetic Immunity complies with EN 61800-3 and EN 61000-6-2

With onboard EMC filter, complies with EN 61800-3 (2nd environment)

EN/IEC 61000-6-3 and EN/IEC 61000-6-4 with optional footprint EMC filter

EN/IEC 61800-5-1 (Electrical Safety)

EN/IEC 61131-2 I/O

Safe Torque Off, independently assessed by TÜV to IEC 61800-5-2 SIL 3 and EN ISO 13849-1 PLe

UL 508C (Electrical Safety)

Features and specif	ication table	M600	M700	M701	M702
Performance	Current loop update: 62 µs	1	1	1	1
	Heavy Duty peak rating: 200 % (3 s)	✓	✓	✓	✓
	Maximum output frequency: 599 Hz (open loop), 550 Hz (RFC-A & RFC-S)	✓	✓	✓	✓
	Switching frequency range: 2, 3, 4, 6, 8, 12, 16 kHz (3 kHz default)	✓	✓	✓	✓
	High performance current controllers	-	✓	✓	✓
On-board intelligence	Programmable Logic Control (PLC)	✓	✓	✓	✓
	Real-time tasks	✓	✓	✓	✓
	Digital lock control	✓	✓	✓	✓
	Advanced Motion Controller	-	✓	✓	✓
On-board comms	Ethernet (2 switched ports): EtherNet/IP, Modbus/TCP, RTMoE and PROFINET RT	-	✓	-	✓
	RS485: Modbus RTU	✓	_	✓	_
Mechanical attributes	Tile mounting on sizes 3, 4, 5	✓	✓	✓	✓
	Unidrive SP compatible mechanical footprint	✓	✓	✓	✓
	Common DC bus connections	✓	✓	✓	✓

Features and specific	ation table	M600	M700	M701	M702
Parameter back-up	Ethernet	-	1	-	<b>√</b>
	Serial port cloning	✓	✓	✓	✓
	SD card (using SD-Card Adaptor)	✓	✓	✓	✓
	Smartcard reader support	✓	✓	✓	✓
	Electronic motor nameplate parameter storage (HIPERFACE, EnDat 2.2)	_	✓	✓	✓
Feedback	Encoder and resolver feedback input	-	2	2	2
	Simulated encoder output	-	1	1	1
	Optional SI-Encoder/SI-Universal Encoder	✓	✓	✓	✓
On-board I/O	Analogue input	3	3	3	_*
	Analogue output	2	2	2	_
	Digital input	3	3	3	2*
	Digital output	_	-	-	2
	Bidirectional digital input or output	3	3	3	-
	Relay output	1	1	1	1
Machine Safety	Single-channel Safe Torque Off (STO) input, certified to SIL3 / PLe	✓	✓	✓	_
	Dual-channel Safe Torque Off (STO) inputs, certified to SIL3 / PLe	-	-	-	✓
Power and motor control	Stationary autotune for permanent magnet motors	✓	✓	-	✓
	Mechanical load resonance compensation	-	✓	✓	✓
	Wide operating range back-up DC supply	✓	✓	✓	✓
	24 V control back-up	✓	✓	✓	✓
Other	Temperature controlled fan operation with user adjustable speed limit	✓	✓	✓	✓
	User replaceable fan(s)	✓	✓	✓	✓
	Conformal coating	✓	✓	✓	✓
	Standby mode (energy saving)	✓	✓	✓	✓

<sup>\*</sup>Terminal 8 on the Unidrive M702, by default, is set as a digital input but can be configured as a motor protection thermistor input

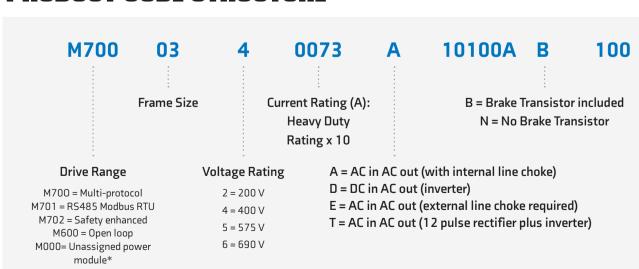
Overload ratings by operating mode				
Operating mode	RFC from cold	RFC from 100 %	Open loop from cold	Open loop from 100 %
Normal duty overload with motor rated current = drive rated current (size 11 and below)	110 % for 165 s	110 % for 9 s	110% for 165 s	110% for 9 s
Normal duty overload with motor rated current = drive rated current (size 12)	110 % for 180 s	110 % for 10 s	110 % for 180 s	110 % for 10 s
Heavy duty overload with motor rated current = drive rated current (size 9A,9E, 10,11)	170 % for 42 s	170 % for 5 s	150 % for 60 s	150% for 7 s
Heavy duty overload with motor rated current = drive rated current (size 12)	140 % for 60 s	140 % for 10 s	140 % for 60 s	140 % for 10 s

## UNIDRIVE ORDERING GUIDE



Frame	Dimensions H x W x D mm (in)	Weight kg (lb)	DC Bus Choke/AC Line Choke		
size		vveignt kg (io)	Internal	External	
3	365 x 83 x 200 (14.4 x 3.3 x 7.9)	4.5 (9.9)	✓	-	
4	365 x 124 x 200 (14.4 x 4.9 x 7.9)	6.5 (14.3)	✓	-	
5	365 x 143 x 200 (14.4 x 5.6 x 7.6)	7.4 (16.3)	✓	-	
6	365 x 210 x 227 (14.4 x 8.3 x 8.9)	14 (30.9)	✓	-	
7	508 x 270 x 280 (20 x 10.6 x 11.0)	28 (61.7)	✓	-	
8	753 x 310 x 290 (29.7 x 12.2 x 11.4)	52 (114.6)	✓	-	
9A	1049 x 310 x 290 (41.3 x 12.2 x 11.4)	66.5 (146.6)	✓	-	
9E	1010 x 310 x 290 (41.3 x 12.2 x 11.4)	46 (101.4)	-	✓	
10E	1010 x 310 x 290 (41.3 x 12.2 x 11.4)	46 (101.4)	_	✓	
11E	1190 x 310 x 312 (46.9 x 12.2 x 12.3)	63 (138.9)	-	✓	
12	1750 x 295 x 526 (68.9 x 11.6 x 20.7)	130 (286.6)	_	✓	

#### PRODUCT CODE STRUCTURE



<sup>\*</sup> Frame Size 12 is only available in this format and must have a control module added.

### UNIDRIVE

### MODEL NUMBER AND RATINGS

#### 200/240 VAC +/-10%

Product Code M600/M700/M701/M702	Supply		Heavy Duty			Normal Duty			
	Phases	Max Cont. Current (A)	Motor Power (kW)	Motor Power (HP)	Max Cont. Current (A)	Motor Power (kW)	Motor Power (HP)		
Mxxx - 03200050A	3	5	0.75	1	6.6	1.1	1.5		
Mxxx - 03200066A	3	6.6	1.1	1.5	8	1.5	2		
Mxxx - 03200080A	3	8	1.5	2	11	2.2	3		
Mxxx - 03200106A	3	10.6	2.2	3	12.7	3	3		
Mxxx - 04200137A	3	13.7	3	3	18	4	5		
Mxxx - 04200185A	3	18.5	4	5	24	5.5	7.5		
Mxxx - 05200250A	3	25	5.5	7.5	30	7.5	10		
Mxxx - 06200330A	3	33	7.5	10	50	11	15		
Mxxx - 06200440A	3	44	11	15	58	15	20		
Mxxx - 07200610A	3	61	15	20	75	18.5	25		
Mxxx - 07200750A	3	75	18.5	25	94	22	30		
Mxxx - 07200830A	3	83	22	30	117	30	40		
Mxxx - 08201160A	3	116	30	40	149	37	50		
Mxxx - 08201320A	3	132	37	50	180	45	60		
Mxxx - 09201760A	3	176	45	60	216	55	75		
Mxxx - 09202190A	3	219	55	75	266	75	100		
Mxxx - 09201760E	3	176	45	60	216	55	75		
Mxxx - 09202190E	3	219	55	75	266	75	100		
Mxxx - 10202830E	3	283	75	100	325	90	125		
Mxxx - 10203000E	3	300	90	125	360	110	150		

#### 380/480 VAC +/-10%

Product Code	Supply	Heavy Duty				Normal Duty	
M600/M700/M701/M702	Phases	Max Cont. Current (A)	Motor Power (kW)	Motor Power (hp)	Max Cont. Current (A)	Motor Power (kW)	Motor Powe
1xxx - 03400025A	3	2.5	0.75	1	3.4	1.1	1.5
1xxx - 03400031A	3	3.1	1.1	1.5	4.5	1.5	2
1xxx - 03400045A	3	4.5	1.5	2	6.2	2.2	3
1xxx - 03400062A	3	6.2	2.2	3	7.7	3	5
1xxx - 03400078A	3	7.8	3	5	10.4	4	5
1xxx - 03400100A	3	10	4	5	12.3	5.5	7.5
1xxx - 04400150A	3	15	5.5	10	18.5	7.5	10
1xxx - 04400172A	3	17.2	7.5	10	24	11	15
1xxx - 05400270A	3	27	11	20	30	15	20
1xxx - 05400300A	3	30	15	20	31	15	20
1xxx - 06400350A	3	35	15	25	38	18.5	25
1xxx - 06400420A	3	42	18.5	30	48	22	30
1xxx - 06400470A	3	47	22	30	63	30	40
1xxx - 07400660A	3	66	30	50	79	37	50
1xxx - 07400770A	3	77	37	60	94	45	60
1xxx - 07401000A	3	100	45	75	112	55	75
1xxx - 08401340A	3	134	55	100	155	75	100
1xxx - 08401570A	3	157	75	125	184	90	125
1xxx - 09402000A	3	200	90	150	221	110	150
1xxx - 09402240A	3	224	110	150	266	132	200
1xxx - 09402000E	3	200	90	150	221	110	150
1xxx - 09402240E	3	224	110	150	266	132	200
1xxx - 10402700E	3	270	132	200	320	160	250
1xxx - 10403200E	3	320*	160	250	361	200	300
Иххх - 11403770E	3	377	185	300	437	225	350
1xxx - 11404170E	3	417*	200	350	487*	250	400
1xxx - 11404640E	3	464*	250	400	507*	280	450
Лххх -1 2404800T	3	480*	250	400	608*	315	500
Иххх -1 2405660T	3	566*	315	450	660*	355	550
1xxx -12406600T	3	660*	355	550	755*	400	650
лихх -12407200T	3	720*	400	600	865*	500	700

\*At 2 kHz switching frequency

#### 500/575 VAC +/-10%

Product Code	Supply		Heavy Duty		Normal Duty		
M600/M700/M701/M702	Phases	Max Cont. Current (A)	Motor Power (kW)	Motor Power (hp)	Max Cont. Current (A)	Motor Power (kW)	Motor Power (hp)
Mxxx - 05500030A	3	3	1.5	2	3.9	2.2	3
Mxxx - 05500040A	3	4	2.2	3	6.1	4	5
Mxxx - 05500069A	3	6.9	4	5	10	5.5	7.5
Mxxx - 06500100A	3	10	5.5	7.5	12	7.5	10
Mxxx - 06500150A	3	15	7.5	10	17	11	15
Mxxx - 06500190A	3	19	11	15	22	15	20
Mxxx - 06500230A	3	23	15	20	27	18.5	25
Mxxx - 06500290A	3	29	18.5	25	34	22	30
Mxxx - 06500350A	3	35	22	30	43	30	40
Mxxx - 07500440A	3	44	30	40	53	45	50
Mxxx - 07500550A	3	55	37	50	73	55	60
Mxxx - 08500630A	3	63	45	60	86	75	75
Mxxx - 08500860A	3	86	55	75	108	90	100
Mxxx - 09501040A	3	104	75	100	125	110	125
Mxxx-09501310A	3	131	90	125	150	110	150
Mxxx - 09501040E	3	104	75	100	125	110	125
Mxxx - 09501310E	3	131	90	125	150	110	150
Mxxx - 10501520E	3	152	110	150	200	130	200
Mxxx - 10501900E	3	190	132	200	200	150	200
Mxxx - 11502000E	3	200	150	200	248	185	250
Mxxx - 11502540E	3	254*	185	250	288*	225	300
Mxxx - 11502850E	3	285*	225	300	315*	250	350

<sup>\*</sup>At 2 kHz switching frequency

#### 690 VAC +/-10%

Product Code	Supply	Heavy Duty				Normal Duty	
M600/M700/M701/M702	Phases	Max Cont. Current (A)	Motor Power (kW)	Motor Power (hp)	Max Cont. Current (A)	Motor Power (kW)	Motor Power (hp)
Mxxx - 07600190A	3	19	15	20	23	18.5	25
Mxxx - 07600240A	3	24	18.5	25	30	22	30
Mxxx - 07600290A	3	29	22	30	36	30	40
Mxxx - 07600380A	3	38	30	40	46	37	50
Mxxx - 07600440A	3	44	37	50	52	45	60
Mxxx - 07600540A	3	54	45	60	73	55	75
Mxxx - 08600630A	3	63	55	75	86	75	100
Mxxx - 08600860A	3	86	75	100	108	90	125
Mxxx - 09601040A	3	104	90	125	125	110	150
Mxxx - 09601310A	3	131	110	150	150	132	175
Mxxx - 09601040E	3	104	90	125	125	110	150
Mxxx - 09601310E	3	131	110	150	155	132	175
Mxxx - 10601500E	3	150	132	175	172	160	200
Mxxx - 10601780E	3	178	160	200	197	185	250
Mxxx - 11602100E	3	210	185	250	225	200	250
Mxxx - 11602380E	3	238*	200	250	275*	250	300

# ACCESSORIES ORDERING GUIDE

Optional Drive Programming and O	perator Interface	Part No.
Connect PC Tool		
Machine Control Studio		
KI-Keypad	**************************************	8240000016000
KI-Keypad RTC	<b>3.23</b> 6	8240000016300
Remote Keypad		8250000000001
Remote keypad RTC	Two II	8240000019600
Operator Interface (HMI)		eSMART04-MCh040 eSMART07M-MCh070
Smartcard	Nider.  ***Color   ***	2214-0010
SD card using SD Card Adaptor		8240000016400
KI-485 Adaptor		8250000000003

System Integration I	Modules		Part No.
Optional Input/Output	Remote I/O (M700/M701/M702 only)		
	SI-I/O		82400000017800
Applications with PLC or Motion Functionality	SI-Applications Plus compatible module which allows existing SyPTPro application programs to be re-compiled for M700		82400000016500
	SI-Apps Compact		82400000020700
	MCi200 Advanced machine control using industry standard IEC61131-3 programming languages		82400000017000
	MCi210 Extended advanced machine control using industry standard IEC61131-3 programming languages with simultaneous Connectivity to 2 separate Ethernet networks		82400000016700
	PTi210 Motion Made Easy module		82400000021400
Communications	SI-EtherCAT		82400000018000
	SI-PROFIBUS		82400000019600
	SI-Ethernet		82400000017500
	SI-DeviceNet		82400000017700
	SI-CANopen		82400000017600
	SI-PROFINET		82500000018200
	SI-POWERLINK		82400000021600
	SI-Interbus 500kbps		82400000021220
	SI-Interbus 2Mbps	150	82400000021230
- eedback	SI-Encoder		82400000018110
	SI-Universal Encoder		8240000018300
afety	Mi5210		82400000021100

1455 1299-0003 C bus paralleling kit 3 3470-0048  4 4 3470-0061  5 3470-0068  6 (connect to frame 3,455) 3470-0063  6 (connect to frame 3,455) 3470-0053  765 / ULTYPE 12 rating is achieved on the rear of the drive when through panel mounted using the lollowing kits.  5 3470-0055  6 (3470-0055) 3470-0055  7 3470-0056  7 3470-0057  8 3470-0058  10 19 255 / ULTYPE 12 rating can be achieved for frame taxes 9A and 9E using the following kits:  100 Inverter 3470-0108  100 Rectifier 3470-0108  110 Inverter 3470-0108	Auxiliary Components	Frame Size	Part No.
Class paralleling kit   3   3470-0048     4   3470-0059     5   3470-0059     6   3470-0059     6   (connect to frame 3.4 5.5)   3470-0059     7   3470-0055     8   3470-0055     9   3470-00	Internal brake resistor	3	1220-2752
4 3470-0061 5 3470-0068 6 (connect to frame 3,4 5-5) 3470-0063 6 (connect to frame 3,4 5-5) 3470-0053 6 (connect to frame 3,4 5-5) 3470-0055 6 (connect to frame 3,4 5-5) 3470-0056 6 (connect to frame 3,4 5-5) 3470-0059 7 (connect to frame 3,4 5-5) 3470		4&5	1299-0003
S   3470-0068   1470-0068   1470-0068   1470-0068   1470-0068   1470-0058	DC bus paralleling kit	3	3470-0048
Feb   100		4	3470-0061
February		5	3470-0068
Arrough hole IP65 kit 3 3470-0053 P65 / ULTYPE 12 rating is achieved on the rear of the drive when through panel mounted using the IP65 kit 5 3470-0067  1		6	3470-0063
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		6 (connect to frame 3,4 & 5)	3470-0111
the drive when through panel mounted using the allowing kits.  5 3 3470-0055 allowing kits.  5 3 3470-0055 allowing kits.  5 3 3470-0055 allowing kits.  7 3470-0079 allowing kits.  8 3470-0083 allowing kits.  9A 3470-0119 allowing kits.  10D Inverter 3470-0105 allowing kits.  10D Rectifier 3470-0106 allowing kits.  11E 6-11T 3470-0106 allowing kits.  11D Inverter 347	Through hole IP65 kit	3	3470-0053
6 3470-0055 7 3470-0079 8 3470-0083 hrough hole IPS5 kit 9A 3470-0119 PS5/UL TYPE 12 rating can be achieved for frame tzes 9A and 9E using the following kits: 100 Inverter 3470-0108 110 Rectifier 3470-0106 110 Inverter 3470-0109 110 Rectifier 3470-0109	IP65 / ULTYPE 12 rating is achieved on the rear of the drive when through panel mounted using the following kits.	4	3470-0056
7 3470-0079 8 3470-0079 8 3470-0083 hrough hole IP55 kit 9A 3470-0119 P55/ULTYPE 12 rating can be achieved for frame izes 9A and 9E using the following kits:  100 Inverter 3470-0106 100 Rectifier 3470-0106 11E 9 11T 3470-0126 110 Inverter 3470-0130 11C Rectifier 3470-0123 1Ltype 1 conduit kit 3 6 4 6521-0071 5 3470-0069 6 3470-0069 7 3470-0080 8 6 9A 3470-0080 8 6 9A 3470-0080		5	3470-0067
8 3470-0083  hrough hole IP55 kit 9A 3470-0119  255 / UL TYPE 12 rating can be achieved for frame izes 9A and 9E using the following kits:  100 Inverter 3470-0108  100 Rectifier 3470-0106  11E 6 11T 3470-0126  11D Inverter 3470-0126  11C Rectifier 3470-0130  11C Rectifier 3470-0123  1Ltype 1 conduit kit 364 5521-0071  5 3470-0069  6 3470-0069  7 3470-0069  8 5 9A 3470-0080  9 E 6 10 3470-0080		6	3470-0055
brough hole IP55 kit         9A         3470-0119           P55/ULTYPE12 rating can be achieved for frame izes 9A and 9E using the following kits:         9E 6 10E         3470-0105           10D Inverter         3470-0108         10C Rectifier         3470-0106           11E 6 11T         3470-0126         11D Inverter         3470-0130           11C Rectifier         3470-0123         11C Rectifier         3470-0123           1L type 1 conduit kit         3 6 4         6521-0071         5         3470-0069           6         3470-0059         7         3470-0080           8 6 9A         3470-0088         9E 610         3470-0015		7	3470-0079
100 Inverter 3470-0108 100 Inverter 3470-0108 110 Inverter 3470-0108 110 Inverter 3470-0108 110 Inverter 3470-0108 110 Inverter 3470-0126 110 Inverter 3470-0130		8	3470-0083
100   Inverter   3470-0103   3470-0108   100   Rectifier   3470-0106   11E 6 11T   3470-0126   11D   Inverter   3470-0130   11C Rectifier   3470-0130   11C Rectifier   3470-0130   11C Rectifier   3470-0123   11C type 1 conduit kit   3 6 4   6521-0071   5   3470-0069   6   3470-0069   6   3470-0069   7   3470-0080   8 6 9 A   3470-0080   8 6 9 A   3470-0088   9 E 6 10   3470-0015   3470	Through hole IP55 kit	9A	3470-0119
10C Rectifier 3470-0106 11E 5 11T 3470-0126 11D Inverter 3470-0130 11C Rectifier 3470-0123 1L type 1 conduit kit 3 5 4 521-0071 5 3470-0059 6 3470-0059 7 3470-0080 8 5 9A 3470-0088 9 E 6 10 3470-0115	P55 / UL TYPE 12 rating can be achieved for frame sizes 9A and 9E using the following kits:	9E & 10E	3470-0105
11E & 11T 3470-0126  11D Inverter 3470-0130  11C Rectifier 3470-0123  L type 1 conduit kit 3 & 4 6521-0071  5 3470-0069  6 3470-0059  7 3470-0080  8 & 9A 3470-0088  9 E & 10 3470-0115		10D Inverter	3470-0108
11D Inverter     3470-0130       11C Rectifier     3470-0123       IL type 1 conduit kit     3 & 4     6521-0071       5     3470-0069       6     3470-0059       7     3470-0080       8 & 9A     3470-0088       9E & 10     3470-0115		10C Rectifier	3470-0106
11C Rectifier 3470-0123  Ltype 1 conduit kit 3 8 4 6521-0071 5 3470-0069 6 3470-0059 7 3470-0080 8 6 9 A 3470-0088 9 E \$ 10 3470-0115		11E & 11T	3470-0126
L type 1 conduit kit     3 & 4     6521-0071       5     3470-0069       6     3470-0059       7     3470-0080       8 & 9A     3470-0088       9E & 10     3470-0115		11D Inverter	3470-0130
5 3470-0069 6 3470-0059 7 3470-0080 8 6 9 A 3470-0088 9 E 6 10 3470-0115		11C Rectifier	3470-0123
6 3470-0059 7 3470-0080 8 & 9A 3470-0088 9E & 10 3470-0115	JL type 1 conduit kit	364	6521-0071
7 3470-0080 8 6 9 A 3470-0088 9 E \$ 10 3470-0115		5	3470-0069
8 & 9A 3470-0088 9E & 10 3470-0115		6	3470-0059
9E 6·10 3470-0115		7	3470-0080
		8 & 9A	3470-0088
11 3470-0136		9E & 10	3470-0115
		11	3470-0136

Auxiliary Components	Frame Size	Part No.
These mounting brackets ensure the drive can be mounted on existing Unidrive SP surface mount & Commander SK installations.	4	3470-0062
	5	3470-0066
	6	3470-0074
	7	3470-0078
	8	3470-0087
	9A (M700 only), 9E & 10	3470-0118
ine reactor		
	9E (200 V/400 V)	4401-0181
	9E (575 V/690 V)	4401-0183
	10 (200 V/400 V)	4401-0182
	10 (575 V/690 V)	4401-0184
	11 (400 V)	4401-0259
	11 (575 V/690 V)	4401-0261
inger-guard grommet		
	9810	3470-0107
ifting tool	8 <del>8</del> 9A	7778-0045
	9E,10 & 11	7778-0016
an replacement kit		
	1	3470-0092
	2	3470-0095
	3	3470-0099
	4	3470-0103
Cable grommet kit	7	3470-0086
	8 - Single cable	3470-0089
	8 - Dual cable	3470-0090
	9A, 9E, 10 & 11	3470-0107
ile mount kit	3	3470-0049

Auxiliary Components	Frame Size	Part No.
	4	3470-0060
	5	3470-0073
eneral kit items	Keypad blanking cover (10 pieces in pack)	3470-0058
	Frame size 3 & 4 power connector split kit	3470-0064
	I/O commissioning extender adaptor	3000-0009
ptional external EMC filters		
nidrive M built-in EMC filter complies with EN 61800-3. kternal EMC filters are required for compliance with EN 1000-6-4.	3-200 V	4200-3230
<del></del>	3-400 V	4200-3480
	4-200 V	4200-0272
	4-400 V	4200-0252
	5-200 V	4200-0312
	5-400 V	4200-0402
	5 - 575 V	4200-0122
	6 - 200 V	4200-2300
	6-400 V	4200-4800
	6 - 575 V	4200-3690
	7 - 400 V	4200-1132
	7 - 575/690 V	4200-0672
	8 - 400 V	4200-1972
	8 - 575/690 V	4200-1662
	9A - 400 V	4200-3021
	9A - 575/690 V	4200-1660
	9E & 10 - 400 V	4200-4460
	9E & 10 - 575/690 V	4200-2210
	11 - 400 V	4200-0400
	11 - 575/690 V	4200-0690

Description	Source	Part No.
Input wiring kit VX25/TS8	СТ	6772-0006
Output wiring kit VX25/TS8	СТ	6772-0007
Earth kit VX25/TS8	СТ	6772-0008
Fitting kit VX25	СТ	6772-0009
+/- DC input busbar kit	СТ	6772-0012
Pallet truck lifting kit VX25	СТ	6500-0159
Pallet kit ramp VX25	СТ	6500-0158
External brake chopper	NIS	GTBU580F
VX25 roof plate	Rittal	9681.846
Wall bracket	Rittal	4595
Outlet filter with filter mat	Rittal	3243.2
TS8 fitting kit	CT Support Suite	Drawing
TS8 Pallet truck lifting kit	CT Support Suite	Drawing
TS8 Pallet kit ramp	CT Support Suite	Drawing
	Input wiring kit VX25/TS8  Output wiring kit VX25/TS8  Earth kit VX25/TS8  Fitting kit VX25  +/- DC input busbar kit  Pallet truck lifting kit VX25  Pallet kit ramp VX25  External brake chopper  VX25 roof plate  Wall bracket  Outlet filter with filter mat  TS8 fitting kit  TS8 Pallet truck lifting kit	Input wiring kit VX25/TS8 CT  Output wiring kit VX25/TS8 CT  Earth kit VX25/TS8 CT  Fitting kit VX25 CT  +/- DC input busbar kit CT  Pallet truck lifting kit VX25 CT  Pallet kit ramp VX25 CT  External brake chopper NIS  VX25 roof plate Rittal  Wall bracket Rittal  Outlet filter with filter mat Rittal  TS8 fitting kit CT Support Suite

# DRIVE OBSESSED

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1.4K+ 70

**Employees** 

Countries

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**Employees** 

109K S14.6B 70+ 33

**Group Turnover** 

Countries

Companies



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